## ELECTRIC FIELD STUDY OF SILICON RUSBER MODELATOR USING FINITE ELEMENT METHOD (SLIM)



ROMANZA BIE HANDEN

UNIVERSITA TEXHOLOGI MALAYSIA

## UNIVERSITI TEKNOLOGI MALAYSIA

	BORANG PENGES	SAHAN STATUS TESIS <sup>†</sup>		
JUDUL:	ELECTRIC FIELD STUDY	OF SILICON RUBBER INSULATOR USING		
	FINITE ELEMENT METH	OD (SLIM)		
	SESI PENGAJIA	AN:2005/2006		
Saya	ROHA	AIZA BTE HAMDAN		
		(HURUF BESAR) Doktor-Falsafah)* ini disimpan di Perpustakaan -syarat kegunaan seperti berikut:		
<ol> <li>Perpus pengaji</li> <li>Perpus institus</li> </ol>	<ol> <li>Perpustakaan Universiti Teknologi Malaysia dibenarkan membuat salinan untuk tujuan pengajian sahaja.</li> <li>Perpustakaan dibenarkan membuat salinan tesis ini sebagai bahan pertukaran antara institusi pengajian tinggi.</li> </ol>			
	SULIT  (Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia seperti yang termaktub di dalam AKTA RAHSIA RASMI 1972)  (Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan)  TIDAK TERHAD			
PER	Disahkan oleh			
(T	MMA: ANDATANĞAN PENULIS)	(TANDATANGAN PENYELIA)		
Alamat teta	ap: LN INTAN 2/12,	PROF. DR. HUSSEIN BIN AHMAD		
	TAN, 86000 KLUANG			
JOHOR		Nama Penyelia		
Tarikh:	APRIL 2006	Tarikh: APRIL 2006		

C47.47.4N:

- \* Potong yang tidak berkenaan.
- \*\* Jika tesis ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali sebab dan tempoh tesis ini perlu dikelaskan sebagai SULIT atau TERHAD.
- Tesis dimaksudkan sebagai tesis bagi Ijazah Doktor Falsafah dan Sarjana secara penyelidikan, atau disertasi bagi pengajian secara kerja kursus dan penyelidikan, atau Laporan Projek Sarjana Muda (PSM).

"I/We\* hereby declare that I/we\* have read through this thesis and in my our opinion this thesis is sufficient in terms of scope and quality for the award of the degree of Master of Engineering (Electrical Power)"

Signature

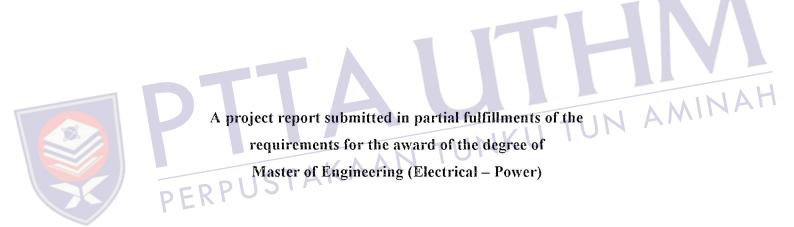
PERPUSTAKAAN TUNKU TUN AMINAH



\* Delete as necessary

# ELECTRIC FIELD STUDY OF SILICON RUBBER INSULATOR USING FINITE ELEMENT METHOD (SLIM)

#### ROHAIZA BTE HAMDAN



Faculty of Electrical Engineering Universiti Teknologi Malaysia

**APRIL 2006** 

I declare that my thesis entitled "Electric Field Study of Silicon Rubber Insulator Using Finite Element Method (SLIM)" is the result of my own research except as cited in references. The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any other degree.

Signature

Name

Rohaiza Bte Hamdan

Date



To my beloved parents, Hamdan Bin Ismail and Roziah Bte Khamis, and my lovely family members, thanks for your endless support and motivational inspiration

And also to my dearly fiance Mohd Hafiz Bin A Jalil @ Zainuddin, for your attention, devotion, cares and thanks for everything.



#### **ACKNOWLEDGMENT**

I wish to express my highest gratitude to my supervisor Prof Dr Hussein Bin Ahmad for his priceless, ideas, assistance, guidance and support throughout the completion of this project. Also, my appreciations are dedicated to all of the members and staff in Faculty of Electrical Engineering University Technology Malaysia who helping me throughout the fulfillment of this project. I would also like to thank my panels that have spared their time and effort to assess my presentation.



Next, I would like to grant my sincere thanks to my family for their endless encouragement in achieving my dreams and for my entire course mate, housemates and friends, for their moral support and guidance over these days.

Not forgetting, special thoughts to every individual who have been involved directly or indirectly. And last but not least, I am thankful to Kolej Universiti Teknologi Tun Hussein Onn (Kuittho) for providing me with opportunity and educational funding to further my study.

May Almighty Allah bless and reward each of these persons for their concern and generosity.

#### **ABSTRACT**

Silicone rubber provides an alternative to porcelain and glass regarding to high voltage (HV) insulators and it has been widely used by power utilities since 1980's owing to their superior contaminant performances. Failure of outdoor high voltage (HV) insulator often involves the solid air interface insulation. As result, knowledge of the field distribution around high voltage (HV) insulators is very important to determine the electric field stress occurring on the insulator surface, particularly on the air side of the interface. Thus, concerning to this matter, this project would analyze the electric field distribution of energized silicone rubber high voltage (HV) insulator. For comparative purposes, the analysis is based on two conditions, which are silicon rubber insulators with clean surfaces and silicon rubber insulators with contamination layer taking place over its surfaces. In addition, the effect of water droplets on the insulator surface is also included. The electric field distribution computation is accomplished using SLIM software that performs two dimensions finite element method. The finding from this project shows that pollution layer distort the voltage distribution along the insulator surface while different pollution layer material and variation in zone of incidence would contribute different profile of electric field. Existence of water droplets would create field enhancement at the interface of the water droplet, air and silicon rubber material. Also, the intensification field created by water droplet is depending on the droplets size. number of droplets and the proximity of water droplets to each other.

#### **ABSTRAK**

Getah silikon memberikan alternatif kepada porselin serta kaca yang digunakan sebagai penebat voltan tinggi dan ia telah digunakan secara meluas oleh pembekal kuasa semenjak 1980-an memandangkan prestasinya yang baik semasa kehadiran bahan pencemar. Kegagalan penebat voltan tingi di kawasan terbuka pada kebiasaannya melibatkan bahagian di sempadan penebatan antara udara dan bahan penebat. Sehubungan dengan itu, informasi mengenai penyebaran medan disekitar penebat voltan tinggi adalah amat penting bagi menentukan tekanan medan elektrik yang terbentuk di atas permukaan penebat, terutamanya di bahagian udara pada sempadan antara penebat dan udara. Oleh yang demikian, merujuk kepada perkara tersebut, projek ini akan menganalisa penyebaran medan elektrik bagi penebat getah silikon voltan tinggi. Bagi tujuan perbandingan, analisa yang dilakukan adalah berdasarkan kepad dua situasi, getah silikon yang mempunyai permukaan yang bersih dan getah silikon yang mempunyai lapisan bahan pencemar di sepanjang bahagian permukaannya. Selain daripada itu, kesan titisan air yang terdapat di atas permukaan penebat juga dirangkumkan. Pengiraan bagi sebaran medan elektrik pada permukaan penebat disempurnakan menggunakan perisian SLIM yang melaksanakan kaedah elemen tak terhinnga dua dimensi. Hasil daripada projek ini menunjukkan bahawa kehadiran lapisan pencemar memesongkan pengagihan voltan di sepanjang permukaan penebat sementara bahan pencemat yang berbeza serta variasi kepad zon yang terlibat akan menyumbang kepada profil medan elektrik yang berbeza. Kehadiran titisan air akan menghasilkan pertambahan medan di sempadan antara air, udara dan bahan getah silikon. Disamping itu, pertambahan tekanan medan yang dibentuk oleh titisan air adalah bergantung kepada saiz titisan, bilangan titisan dan jarak di antara satu titisan dengan titisan yang lain.

#### TABLE OF CONTENT

CHAPTER	1.1.1.1	∠E	PAGE
	DEC	LARATION	ii
	DED	ICATION	iii
	ACK	NOWLEDGEMENT	iv
	ABS	TRACT	V
	ABS	TRAK	vi
	TAB	LE OF CONTENTS	T   Vii
	LIST	OF FIGURES TUNKU	xii
	LIST	OF TABLES	xiv
PER	LIST	OF SYMBOLS / ABBREVIATIONS	XV
	LIST	T OF APPENDICES	xvi
I	INT	RODUCTION	1
	1.0	T 1	
	1.0	Introduction	1
	1.1	The Objective of the Project	1
	1.2	The Scope of the Project	2
	1.3	The Project Schedule	2
	1.4	Thesis Outline	3
2	FINI	TE ELEMENT METHOD	4

2.0	Introdu	iction	4		
2.1	Histori	cal Background of Finite Element Method	5		
2.2	Finite Element Method (FEM) Application in				
	Electri	cal Engineering	7		
2.3	Definition of Finite Element Methods (FEM)				
2.4	Steps I	ncluded in Finite Element Method (FEM)	11		
	2.4.1	Pre-processing: Defining the Finite			
		Element Model	11		
	2.4.2	Solution: Solving for Displacement,			
		Stress, Strain etc	12		
	2.4.3	Post-processing: Reviewing Results in			
		Text and Graphical Form	12		
2.5	Domai	n Discretization	13		
	2.5.1	Types of Elements	15		
	2.5.2	Continuous Mesh	16		
	2.5.3	The Quality of Mesh	18		
	2.5.4	Node Numbering	19		
	2.5.5	Element Interpolation	20		
2.6	Eleme	nt Governing Equation	21		
PU:	2.6.1	Element Coefficient Matrix	23		
2.7	Assem	bling of All Elements	23		
2.8	Solvin	g the Resulting Equation	25		
2.9	Source of Error in Finite Element Method (FEM) 25				
2.10	Advantages of Finite Element Method (FEM) 27				
2.11	Disadv	vantages of Finite Element Method (FEM)	28		
SILICONE RUBBER INSULATOR 2					
3.0	Introdu	action	29		
3.1	Historical Background of Silicon Rubber 29				
3.2	-	ties of Silicon Rubber	33		
	321	Advantages of Silicon Rubber	35		

3

3.3	Hydrophobicity of Silicon Rubber 35		
3.4	Pollution Flashover Mechanism of Silicon Rubber 37		
3.5	Contai	mination Build Up	38
	3.5.1	Sea Pollution	39
	3.5.2	Inland Pollution	39
3.6	Diffus	ion of Low Molecular Weight Chains	40
3.7	Wettir	ng of the Surface	40
	3.7.1	Migration of the Pollutant to the Droplets	41
	3.7.2	Migration of the Water into the Dry	
		Pollutant	41
3.8	Ohmic	c Heating	42
3.9	Effect	of Electric Field on Water Droplet	42
3.10	Spot I	Discharge	43
3.11	Loss c	of Hydrophobicity	44
	3.11.1	Elongation of Filaments	44
	3.11.2	Formation of Wet Region	44
3.12	Flasho	over	45
		THE TIME	11
		TUNKU TU	
RESE	ADOTT	METHODOLOGY	46
1211	AKCH		40
PU	AKCH		40
4.0	Introd	uction	46
4.0 4.1	Introd	uction dure Involved	
	Introd		46
	Introd	dure Involved Gathering Information.	46 46
	Introd Proceed	dure Involved Gathering Information.	46 46 47
	Introd Proced 4.1.1 4.1.2 4.1.3	dure Involved Gathering Information. Simulation Implementation	46 46 47 47
4.1	Introd Proced 4.1.1 4.1.2 4.1.3 Resear	dure Involved Gathering Information. Simulation Implementation Results Analysis	46 46 47 47
4.1	Introd Proced 4.1.1 4.1.2 4.1.3 Resear Instrum	dure Involved Gathering Information. Simulation Implementation Results Analysis rch Sample	46 46 47 47 47
4.1 4.2 4.3	Introd Proced 4.1.1 4.1.2 4.1.3 Resear Instrum	dure Involved Gathering Information. Simulation Implementation Results Analysis rch Sample mental Requirement	46 46 47 47 47 48 48
4.1 4.2 4.3	Introd Proced 4.1.1 4.1.2 4.1.3 Resear Instrui	dure Involved Gathering Information. Simulation Implementation Results Analysis rch Sample mental Requirement are Utilization Mesh Generation Modules	46 46 47 47 47 48 48
4.1 4.2 4.3	Introd Proced 4.1.1 4.1.2 4.1.3 Resear Instrui Softwa 4.4.1	Gathering Information. Simulation Implementation Results Analysis rch Sample mental Requirement are Utilization Mesh Generation Modules	46 46 47 47 47 48 48 48
4.1 4.2 4.3	Introd Proced 4.1.1 4.1.2 4.1.3 Resear Instruit Softwa 4.4.1 4.4.2	Gathering Information. Simulation Implementation Results Analysis rch Sample mental Requirement are Utilization Mesh Generation Modules Data Preparation Modules	46 46 47 47 48 48 48 49

		4.5.1	Clean Model of Silicon Rubber	52
		4.5.2	Contaminated Model of Silicon Rubber	55
		4.5.3	Water Effect Model	57
		1.5.5	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
5	RESU	JLTS A	ND DISCUSSIONS	59
	5.0	Introd	uction	59
	5.1	Simul	ation Results for Clean Insulator	59
		5.1.1	Parameters Variation Effect on Electric	
			Fields of a Clean Insulator	62
			5.1.1.1 Effect of Varying Slope Angle	62
			5.1.1.2 Effect of Varying Shed Radius	63
			5.1.1.3 Effect of Varying Core Radius	64
			5.1.1.4 Effect of Axial Height	65
			5.1.1.5 Effect of Inner Corner Radius	66
	T		5.1.1.6 Effect of Outer Corner Radius	66
	5.2	Simul	ation Results for Contaminated Insulator	67
		5.2.1	Effect of Uniform Pollution Layer	68
		5.2.2	Effect of Contamination Materials	70
PER	PU	5.2.3	Effect of the Zone of Partial Surface	
			Pollution	71
	5.3	Simul	ation Results for Water Droplets Effect	72
		5.3.1	Effect of a Single Water Droplet on	
			Electric Field	73
		5.3.2	Effect of Multiple Water Droplets on	
			Electric Field	76
		5.3.3	Effect of Distance between Water Droplets	S
			on Electric Field	79
		5.3.4	Effect of Size of Water Droplets on	
			Electric Field	79
	5.4	Concl	usion	82

6	FUT	URE WORKS RECOMMENDATIONS	83
	6.0	Introduction	83
	6.1	Further Recommendations	83
	REF	ERENCES	85
		EREITCES	0.5
	APP	99	



## LIST OF FIGURES

FIGURE	E TITLE		
2.1	Typical finite element subdivisions of an irregular		
	domain and typical triangular element.	()	
2.2	Deformation of two elements with nodal compatibility.	14	
2.3	Deformation of two elements with Finite element		
	Method (FEM).	14	
2.4	A variety of solid and shell finite elements.	15	
2.5	A rectangular region with the number of elements on the boundaries.	16	
2.6	A discontinuous meshing within the rectangular region	17	
2.7 DER	Examples of continuous meshing of a rectangular region	17	
2.8	Mesh distortion of an element.	19	
2.9	Linear triangular element	22	
2.10	Assembling of all elements.	24	
2.11	Discretization errors due to poor geometry representation	2.5	
2.12	Discretization error effectively eliminated.	26	
2.13	Sample of the formulation error.	26	
3.1	Molecular chain of polydimethyliloxane (PDMS)	33	
3.2	Intrinsic hydrophobic property of unpolluted high		
	temperature vulcanizes (HTV) silicon rubber surfaces	37	
3.3	Hydrophobicity transfer to pollution layers on silicon		
	rubber surface covered with thick and heavy artificial		
	pollution in form of a kaolin slurry.	30	
3.4	Hydrophobicity transfer to pollution layers on silicon		



	rubber surface covered with natural pollution layer after	
	21 years in service.	40
3.5	Migration of the pollutant to the droplets.	41
3.6	Migration of the water into the dry pollutant.	42
3.7	Effect of electric field on water droplet.	43
3.8	Spot discharge formation.	43
3.9	The formation of wet region.	45
3.10	Flashover on the insulator surface.	45
4.1	Simulation input and output flow.	52
4.2	Small models for silicon rubber insulator (scale in mm).	53
4.3	Shed numbering.	56
4.4	Set up for analyzing effect of a water droplet on silicon	
	rubber surface.	57
5.1	Mesh generated for clean insulator.	60
5.2	Voltage contour of a clean insulator.	61
5.3	Voltage distribution of a clean insulator.	61
5.4	Electric field distribution of a clean insulator.	62
5.5	Mesh generated for a uniformly polluted insulator.	68
5.6	Voltage contour of a uniformly polluted insulator.	69
5.7	Voltage distribution of a uniformly polluted insulator.	69
5.8ERPC	Electric field distribution of a uniformly polluted insulator.	70
5.9	Equipotential line generated from model with one	
	water droplet.	73
5.10	Enlargement of equipotential line generated for one	
	droplet of water.	74
5.11	Electric field stress around one droplet of water on	
	silicon rubber surface.	74
5.12	Voltage distributions profile on effect of one water droplet.	75
5.13	Field distribution profile on effect of one water droplets.	77
5.14	Field distribution profile on effect of multiple water	
	droplets.	78
5.15	Field distribution profile on effect of distance between	
	water droplets.	80
5.16	Field distribution profile on effect of size of water droplets	81



## LIST OF TABLES

TABLE	TITLE	PAGE
3.1	First generation commercial polymeric transmission line	
	insulator.	32
4.1	Parameter for clean model insulator	54
4.2	Contamination layer materials	55
5.1	Effect of the insulator slope angle on the maximum field	
	stress at the surface of clean insulator.	63
5.1	Effect of the insulator slope angle on the maximum field stress at the surface of clean insulator.	64
5.3	Effect of the insulator core radius on the maximum field	
DFR	stress at the surface of clean insulator.	65
5.4	Effect of the insulator axial height on the maximum field	
	stress at the surface of clean insulator.	66
5.5	Effect of the insulator inner corner radius on the maximum	
	field stress at the surface of clean insulator.	67
5.6	Effect of the insulator outer corner radius on the maximum	
	field stress at the surface of clean insulator.	67
5.7	Comparison on the maximum field stress of the insulator	
	surfaces with various types of pollutant.	71
5.8	Effect of the partial surface pollution on the maximum	
	field stress of the silicon rubber surface.	72



#### LIST OF SYMBOLS / ABBREVIATIONS

D -Distortion factor.

H -Size of the element.

R -Diameter of the largest circle in the element.

V -Volt

m -Meter

h<sub>i</sub> -Axial height

r<sub>e</sub> -Electrode radius

rec -Electrode corner radius

r<sub>i</sub> -Core radius

r<sub>ic</sub> -Inner corner radius (the radius of curve fitting between shed and sheath)

r<sub>o</sub> -Shed radius

r<sub>oc</sub> -Outer corner radius ( the radius of curve fitting between the upper and bottom shed)

E<sub>max</sub> -Maximum field at the surface

θ -Shed slope angle (the slope angle of the upper shed)

ε -Permittivity

o -Degree



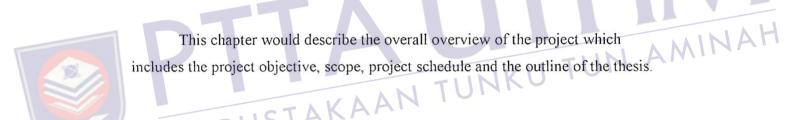
## LIST OF APPENDICES

APPENDIX	TITLE	PAGE
А	Work schedules for Project 1.	89
В	Work schedules for Project II.	90
C	Example of the control file	91
PERPU	TAUN STAKAAN TUN	KU TUN AMINAH

#### CHAPTER 1

#### INTRODUCTION

#### 1.0 Introduction



#### 1.1 The Objective of the Project

The main objective of this project is to carry out a study on the electric field distribution of energized silicon rubber insulator under clean and contaminated condition using finite element method which is simulated by SLIM software.

#### 1.2 The Scope of the Project

In order to limit this project under certain degree, the objectives of this project are assisted by certain scopes. Those scopes are as listed below:

- a) To appreciate the application of two dimensional linear finite element numerical method in electric field calculation.
- b) To observe and investigate the properties of silicon rubber.
- c) To implement the finite element method technique using SLIM.
- d) To model the contamination layer on the surface of silicon rubber insulator.
- e) To study the electric field pattern of silicon rubber insulator under clean and contaminated condition of energized silicon rubber insulator.

  PERPLISTAKAAN TUNKU TUNAMINAL PERPLISTAKAAN TUNKU TUNAMINAL PERPLISTAKAAN TUNKU TU



#### 1.3 The Project Schedule

This project was accomplished in two consecutive phases which are Project I and Project II where Project II is the continuation from Project I. The theoretical part is being covered mostly within the Project I timeframe while Project II depict the simulation analysis of the project. Those project schedules are given separately by Appendix A.

#### 1.4 Thesis Outline

This thesis is being divided into six consecutive chapters where each chapter review different issues regarding to the project objectives. Chapter 1 covers the introductory section of the project while Chapter 2 and Chapter 3 described the literature review and theoretical background that related to finite element method and silicon rubber respectively. The following chapter is Chapter 4 where this chapter provides the explanation on project methodology used throughout the operation of the project. Simulation results and analysis is explained individually in Chapter 5 and the last chapter, which is Chapter 6, considers the future recommendations in extending the project into a better prospect.



#### **CHAPTER 2**

#### FINITE ELEMENT METHOD

#### 2.0 Introduction



There are several methods for solving partial differential equation such as Laplaces and Poisson equation. The most widely used methods are Finite Difference Method (FDM), Finite Element Method (FEM), Boundary Element Method (BEM) and Charge Simulation Method (CSM). In contrast to other methods, the Finite Element Method (FEM) takes into accounts for the nonhomogeneity of the solution region. Also, the systematic generality of the methods makes it a versatile tool for a wide range of problems. The following topics in this chapter would describe briefly on the concept of Finite Element Method (FEM).

#### 2.1 Historical Background of Finite Element Method

The ideas that gave birth to the Finite Element Method (FEM) evolved gradually from the independent contributions of many people in the fields of engineering, applied mathematics, and physics. Finite Element Analysis (FEA) was first termed by R.W. Clough in a paper published in 1960, but the roots of the theory relates back to the Ritz method of numerical analysis, first introduced in 1909.

The origins of the finite element method can be traced to two sources. A mathematician call Courant proposed the theoretical basis of the Finite Element Method (FEM), in the 1940s but his work was not followed up at that time. Later, practical Finite Element Analysis (FEA) was developed independently in the 1950s by Boeing engineers investigating structural dynamics problems in delta wing aircraft.



Hrenikoff (1941) found out that the elastic behavior of a physically continuous plate would be similar, under certain loading conditions, to a framework of physically separate one-dimensional rods and beams, connected together as discrete points. The problem then handled for trusses and frameworks with similar computational methods.

Courant's (1943) paper is a classic for finite element methods. To solve the torsion problem in elasticity, he defined piecewise linear polynomials over a triangularized region. Schoenberg's (1946) paper gave birth to the theory of splines, recommending the use of piecewise polynomials for approximation and interpolation. Synge (1957) used piecewise linear functions defined over triangularized region with a Reitz variational procedure.

With the introduction of high-speed digital computers, Langefors (1952) and Argyris (1954) took the framework analysis procedures and reformulated them into a matrix format suited for efficient automatic computation. McMahon (1953) solved a three-dimensional electrostatic problem using tetrahedral elements and linear trial functions. Polya (1954), Hersh (1955), and Weinberger (1956) used ideas similar to Courant's to estimate bounds for eigenvalues.

Turner *et al.* (1956) modeled the odd-shaped wing panels of high-speed aircraft as an assemblage of smaller panels of simple triangular shape. This was a breakthrough as it made it possible to model two- or three-dimensional structures as assemblages of similar two- or three-dimensional pieces rather than of one-dimensional bars. Greenstadt (1959) divided a domain into cells, assigned a different function to each cell, and applied a variational principle. White (1962) and Friedrichs (1962) used triangular elements to develop difference equations from variational principles. The name of the method, "*finite elements*", first appeared in Clough's (1960) paper. Melosh (1963), Besseling (1963), Jones(1964), and Fraeijs de Veubeke (1964) showed that the FEM could be identified as a form of the Ritz variational method using piecewise-defined trial functions. Zienkiewicz & Cheung (1965) showed that FEM is applicable to all field problems that could be placed in variational form.

By the early 70's, Finite Element Analysis (FEA) was limited to expensive mainframe computers generally owned by the aeronautics, automotive, defense, and nuclear industries. Since the rapid decline in the cost of computers and the phenomenal increase in computing power, Finite Element Analysis (FEA) has been developed to an incredible precision. Present day supercomputers are now able to produce accurate results for all kinds of parameters.

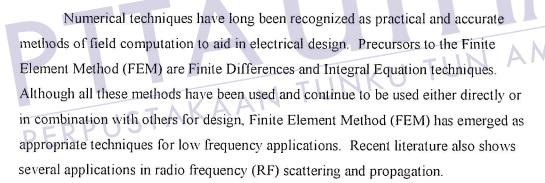
With the advent of micro-computers (personal computer and workstations) in the 1980's, however, the methods have become more widely used. During that time, a number of general purposes software packages have been developed. It is now



possible for engineers in virtually every industry to take advantage of this powerful tool.

In order to better conform to curve boundaries, curved finite elements have been widely used in recent years (Ertürk, 1995). Such elements are called the isoparametric elements (Zienkiewicz, 1971). Irregular computational grids have become increasingly popular for a wide variety of numerical modeling applications as they allow points to be situated on curved boundaries of irregularly shaped domains.

#### 2.2 Finite Element Method (FEM) Application in Electrical Engineering



Since the late 1960's, when first applications of the so called "triangular finite differences" were made by A. Winslow to accelerator magnets, and the first real finite element solution of the scalar Helmholz equation was presented by P. Silvester at the Alta Frequenza Conference, Finite Element Method (FEM) have advanced a great deal. Two-dimensional nonlinear magnetostatic techniques for electrical machines were first presented in the early seventies [1, 2, 3, 4].



These were followed by linear eddy current methods for telluric and magneto telluric geophysical prospecting and for evaluating eddy current losses in metallic slabs [5]. Various other applications of the steady state and transient eddy current methods soon followed [6], which included rotating machinery and power conditioners. Further applications included electronically commutated motors, electric furnaces and power lines. Coupled eddy current problems were modeled by finite elements [7]. Several papers have appeared on finite element modeling of solid state devices as shown in references. Applications in the high frequency area for radio frequency (RF) scattering and propagation problems have also been documented in the literature [8].

Alongside the above developments for practical engineering applications, techniques development had also taken place. To name a few: vector and scalar potential modeling, reduced scalar potential modeling with sources in the entire volume or only in permeable media, surface formulation for reduced scalar potentials; open boundary problems [9], 3D vector and scalar techniques for magneto static problem and 3D eddy current solutions [10]. With the increase in size of the geometry and its detailed modeling, the number of unknowns resulting from Finite Element modeling also increased by orders of magnitude. These have necessitated developments in equation solvers such as direct and iterative solvers, accelerated convergence methods, absorbing boundary conditions for RF problems to reduce problem size and others. Advances in computer aided engineering methods (CAE) include grid generation techniques, post processing methods and displays, and user interfaces for facilitating data input and file, transfers. Another important development has been in the use of numerical integration methods for matrix assembly, and the use of isoparametric and sub parametric elements.



#### 2.3 Definition of Finite Element Methods (FEM)

The Finite Element Method (FEM) is a numerical analysis technique used by engineers, scientists, and mathematicians to obtain solutions to the differential equations that describe, or approximately describe a wide variety of physical and non-physical problems. Physical problems range in diversity from solid, fluid and soil mechanics, to electromagnetism or dynamics.

The underlying premise of the method states that a complicated domain can be sub-divided into series of smaller regions in which the differential equations are approximately solved. By assembling the set of equations for each region, the behavior over the entire problem domain determined.

In other words, using the Finite Element Method (FEM), the solution domain is discretized into smaller regions called elements, and the solution is determined in terms of discrete values of some primary field variables φ (e.g. displacements in x, y z directions) at the nodes. The number of unknown primary field variables at a node is the degree of freedom at that node. For example, the discretized domain comprised of triangular shaped elements is shown below in Figure 2.1. In this example each node has one degree of freedom.

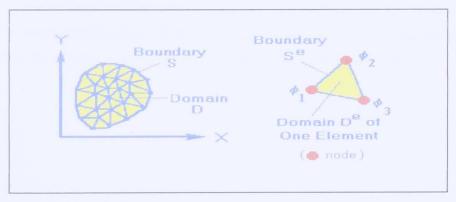


Figure 2.1 Typical finite element subdivisions of an irregular domain and typical triangular element



The governing differential equation is now applied to the domain of a single element (above right). At the element level, the solution to the governing equation is replaced by a continuous function approximating the distribution of  $\varphi$  over the element domain, expressed in terms of the unknown nodal values  $\Phi 1$ ,  $\Phi 2$ ,  $\Phi 3$  of the solution  $\Phi$ . A system of equations in terms of  $\Phi 1$ ,  $\Phi 2$ , and  $\Phi 3$  can then be formulated for the element.

Once the element equations have been determined, the elements are assembled to form the entire domain D. The solution  $\Phi(x,y)$  to the problem becomes a piecewise approximation, expressed in terms of the nodal values of  $\Phi$ . A system of linear algebraic equations results from the assembly procedure.

For practical engineering problems, it is not uncommon for the size of the system of equations to be in the thousands, making a digital computer a necessary tool for finding the solution. Furthermore, for most practical problems, it is impossible to find an explicit expression for the unknown, in terms of known functions, which exactly satisfies the governing equations and the boundary conditions. The purpose of the Finite Element Method (FEM) is to find an explicit expression for the unknown, in terms of known functions, which approximately satisfies the governing equations and the boundary conditions. However, the approximate solution may satisfy some of the boundary conditions exactly.

Each region is referred to as an element and the process of subdividing a domain into a finite number of elements is referred to as discretization. Elements are connected at specific points, called nodes, and the assembly process requires that the solution be continuous along common boundaries of adjacent elements.

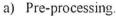


#### Steps Included in Finite Element Method (FEM) 2.4

Theoretically, a Finite Element Method (FEM) analysis is composed by four different consequent steps. Those steps are as listed below:

- a) Discretizing the solution region into finite number of subregion or element.
- b) Deriving governing equation for a typical element.
- c) Assembling of all elements in the solution region.
- d) Solving the system of equations obtained.

In practical terms, such as using SLIM application, the Finite Element Method (FEM) analysis procedure consists of three steps. All of these steps basically, include four steps mentioned previously. These steps are:





#### **Pre-processing: Defining the Finite Element Model**

Pre-processing, or model generation, is the most user-intensive part of the analysis. Perhaps up to 90% of the analyst's time is taken up creating the finite element mesh. In preprocessing, the analyst defines the geometry and material properties of the structure and the type of element to use. The finite element model, or mesh, is created by defining the shapes of element, the sizes of element and any variation of these throughout the model.



UN AMINA

In most modern finite element programs, mesh generation is a two-stage process. The first stage is to create a solid model of the structural geometry in terms of geometrical entities such as points, lines, areas and volumes. Once the geometry is defined, the solid model is automatically discretized into a suitable finite element mesh using a variety of meshing tools. Usually, the mesh is created to give smaller elements in areas of stress concentration to enhance the accuracy of the solution.

Almost all finite element modeling is now done interactively. The analyst either types in commands from a keyboard or selects commands from a menu system using a mouse. The program executes these commands and stores the generated data in a file or database. Graphical representations of points, lines, nodes, elements, etc can then be viewed to ensure the model definition is correct.

## 2.4.2 Solution: Solving for Displacement, Stress, Strain etc.

In most of the types of analysis performed, the solution procedure is linear and straightforward. However, in non-linear problems or problems in which the boundary conditions vary with time (transient analysis) the user must define the loading history and define control parameters for the solution.

#### 2.4.3 Post-processing: Reviewing Results in Text and Graphical Form

The results of the analysis are reviewed in the post-processing stage. Finite element programs (such as SLIM) generate huge amounts of data and it is convenient to use computer graphics to represent the results in graphical form, for example,



pictures of the deformed shape of a structure or contour plots of temperature variation in a thermal analysis.

#### 2.5 Domain Discretization

An important step for the numerical simulation of physical phenomena is the transformation of the underlying differential equation into a finite dimensional space. In the considered domain the resulting partial differential equation is approximated using numerical methods on finite intervals. Determining the finite intervals requires a discretization of the domain. This discretization is in most cases obtained by generating a net. The nodes of the net consist of nodes on the domain boundary as well as nodes in the interior of the domain (Steiner points). The exact type of discretization is determined by the numerical solution method. While, especially in complex domains, finite element methods often use unstructured meshes (i.e. triangulations), difference methods require in any case block-structured nets, i.e. grids.

PEThe solution quality of the numerical method is essentially influenced by the nature of the discretization, i.e. by the shape of the elements and the accurate approximation of the domain by the net.

For a continuous domain there is no natural subdivision, so the mesh pattern will appear somewhat arbitrary. The continuum would be replaced by a series of simple, interconnected elements whose force-displacement characteristics are relatively easy to compute.



In reality, these elements are connected to each other along their boundaries but in order to perform a theoretical approximation, the assumption is made that the elements are connected only at their nodes. Figure 2.2 below shows the deformation of two elements with nodal compatibility. Notice the excessive flexibility of the mesh.

This type of flexibility significantly reduces the accuracy of the approximation. However, the continuity requirement which forces the variation of the field variable along an element interface to be the same for adjacent elements is required within the finite element method. Finite elements of a continuum are special types of elements that are constrained to maintain overall continuity of the assemblage.

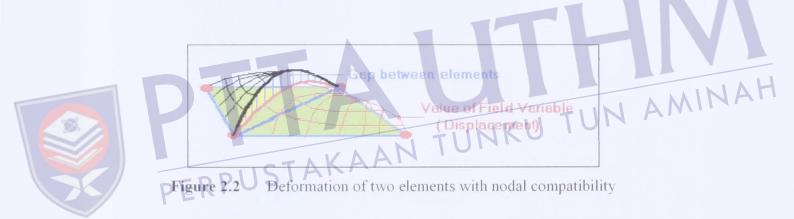
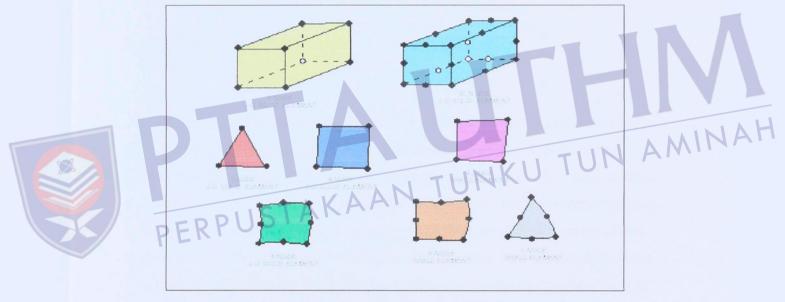




Figure 2.3 Deformation of two elements with Finite element Method (FEM)

#### 2.5.1 Types of Elements

A wide variety of elements types in one, two, and three dimensions are well established and documented. It is up to the analyst to determine not only which types of elements are appropriate for the problem at hand, but also the density required to sufficiently approximating the solution. Engineering judgment is essential. In general, it is a geometrical shape (usually in solid color in modern programs) bounded by dots (nodes) connected by lines. Some solid and shell elements are illustrated in Figure 2.4 below.



**Figure 2.4** A variety of solid and shell finite elements.

All elements have nodes located at their vertices and some also have nodes along the edges, between the corner nodes. The number of nodes depends on the element order. Elements with corner nodes only must have straight edges. In the finite element theory of these elements, the edges are defined in terms of linear polynomial equations or linear shape functions. In reality, a real element of material may deform to a more complex shape and a number of elements must be used to capture the true deformation (a convergence problem).

Elements with nodes along the edges are based on higher order polynomial shape functions. Elements with one (mid-side) node between the corners are based on quadratic shape functions. Higher order elements can be used to define elements with straight or curved boundaries. When a quadratic element deforms, its sides must deform as quadratic curves in accordance with the quadratic polynomial form. Thus, a higher order element can capture more complex deformation behavior than a linear element and are consequently more accurate. This, however, is at the cost of more degrees of freedom and a bigger model to solve. And as with linear elements, a number of elements must be used to capture more complex deformations.

#### 2.5.2 Continuous Mesh

shown in Figure 2.5.

The mesh must be continuous. A finite element mesh of a continuous region must not have any gaps due to improperly connected elements. If two volume elements are not disjoint then the set of the common points has to be a face, an edge or vertex of each of the element. Also, if the area, line and point elements touch any volume element, then they have to coincide with a face, en edge or a vertex of this volume element respectively. For example, suppose one is interested in discretizing a rectangular region having the following number of elements on the boundaries as

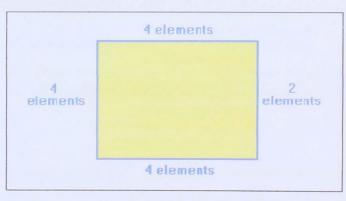
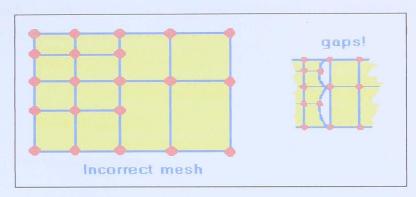


Figure 2.5 A rectangular region with the number of elements on the boundaries



Within the domain, a transition from four elements on the left to only two elements on the right is required. An incorrect mesh using four noded quadrilateral elements is shown below in Figure 2.6.



**Figure 2.6** A discontinuous meshing within the rectangular region.

The gaps in the above mesh result from attempting to connect a node to an edge of an element, rather than to another element's node. In order to eliminate the gaps, elements must be connected node to node. Two correct possibilities are shown below in Figure 2.7.

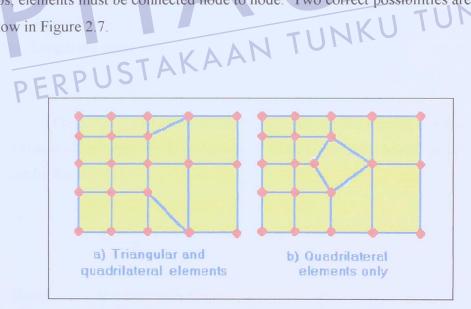


Figure 2.7 Examples of continuous meshing of a rectangular region.

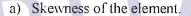
Discretization of irregular shaped regions has traditionally been performed manually, from sketches. Today, software packages such as SLIM, automate the

meshing process. Caution is still advised, however, with any mesh-generation package, and the user's judgment and experience still remain important.

Once a finite element mesh has been created, it must be checked to ensure that each element satisfies certain criteria for acceptability, for example distortion, which may produce incorrect results.

#### 2.5.3 The Quality of Mesh

The quality of mesh is defined as the level of distortion of the elements present in the mesh. The element quality is decided by many methods, out of which some are listed below:



- b) Aspect Ratio.
- c) Length and angle ratio.

STAKAAN TUNKU TUN AMINAH

Distortion can be calculated as the ratio between the element size and the diameter of the largest circle in the element (refer Figure 2.8). Mathematically, this can be illustrated as:

$$D = \frac{H}{R}$$

where

D = Distortion factor

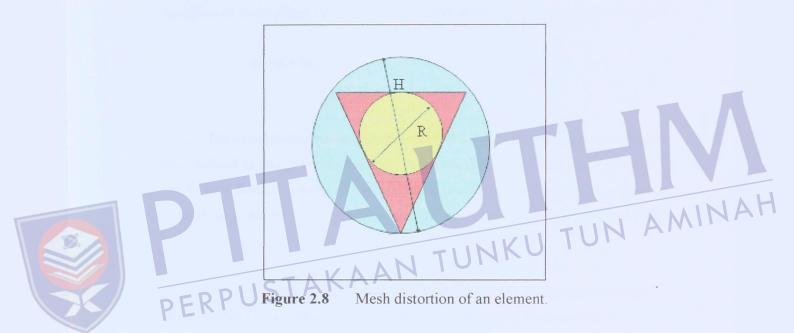
H = Size of the element

R = Diameter of the largest circle in the element



There may be some highly distorted elements present, due to the geometric constraints. Distortion tends to be worse in the area of the curved in the region. If the element is highly distorted, it leads to following errors:

- a) High inaccuracy as the element has high influence in that domain.
- b) Low convergence as the solution oscillates over the exact solution.
- c) Erroneous elemental behavior with very high and very low stiffness with respect to the nodes.



### 2.5.4 Node Numbering

The elements nodes can be labeled with separate sets of integers for identification. Since each element is related to several nodes, a node can be assigned a local label in the associated element in addition to its global label relative to the entire system. To relate the global node number, local node number and the element number, an integer array is introduced. This array is called the connectivity array n(i,e). The n(i,e) array contains the global node number indexed by the local node

number i and the element number e. this integer array includes all information concerning the numbering of the elements and nodes.

#### 2.5.5 Element Interpolation

The edges of these elements are defined in terms of linear polynomial equations or linear shape functions. A one dimension linear polynomial has the form

$$\Phi = a + bx$$

The equation has two unknowns (a and b) and the straight line it represents is fully defined by two points on the line. Therefore, the straight edge of the element can be fully defined in terms of the two end nodes. When a linear element deforms, its sides must deform as straight lines in accordance with the linear polynomial form.

In reality, a real element of material may deform to a more complex shape and a number of elements must be used to capture the true deformation (a convergence problem). Elements with nodes along the edges are based on higher order polynomial shape functions. Elements with one (mid-side) node between the corners are based on quadratic shape functions. A one dimension quadratic polynomial has the form

$$\Phi = a + bx + cx^2$$

The equation has three unknowns (a, b and c) and the curved line it represents is fully defined by three points on the line. Therefore, the curved edge of the element



JAMINAH

can be fully defined in terms of the two end nodes plus another node on the curve that usually located at the mid-point.

Higher order elements can be used to define elements with straight or curved boundaries. When a quadratic element deforms, its sides must deform as quadratic curves in accordance with the quadratic polynomial form. Thus, a higher order element can capture more complex deformation behavior than a linear element and are consequently more accurate. This, however, is at the cost of more degrees of freedom and a bigger model to solve. As with linear elements, a number of elements must be used to capture more complex deformations.

For two dimension linear polynomial, the most common form within an element is as given below.

$$\Phi(x,y) = a + bx + cy$$

$$\Phi(x,y) = a + bx + cy + dxy$$

for triangular element for quadrilateral element



The function  $\Phi$  is nonzero within the element but outside the element, it is equal to zero.

#### 2.6 Element Governing Equation

For a linear triangular element as shown in Figure 2.8, there are three nodes located at the vertices of the triangle. The function  $\Phi$ 1,  $\Phi$ 2 and  $\Phi$ 3 respectively are:

$$\Phi 1 (x,y) = a + bx_1 + cy_1$$

$$\Phi_2(x,y) = a + bx_2 + cy$$

$$\Phi 3 (x,y) = a + bx_3 + cy_3$$

Where,  $x_j$  and  $y_j$  (j= 1, 2,3) denotes the coordinate value of the  $j^{th}$  node in the element. Solving for the constant coefficient a, b and c in terms of  $\Phi_i$  yields

$$\phi(x, y) = \sum_{j=1}^{3} N_{j}(x, y) \phi_{j}$$

Where  $N_i(x,y)$  is the interpolation or expansion function given by the equation below:

$$N_j(x,y) = \frac{1}{2A}(a_j + b_j x + c_j y)$$
  $j = 1, 2, 3.$ 

with

$$a_1 = x_2y_3 - x_3y_2$$

$$b_1 = y_2 - y_3$$

$$c_1 = x_3 - x_2$$

$$\begin{array}{lll} a_1 = x_2y_3 - x_3y_2 & b_1 = y_2 - y_3 & c_1 = x_3 - x_2 \\ a_2 = x_3y_1 - x_1y_3 & b_2 = y_3 - y_1 & c_2 = x_1 - x_3 \\ a_3 = x_1y_2 - x_2y_1 & b_3 = y_1 - y_2 & c_3 = x_2 - x_1 \end{array}$$

$$b_2 = y_3 - y_1$$

$$c_2 = x_1 - x_3$$

$$a_3 = x_1 y_2 - x_2 y_1$$

$$b_3 = v_1 - v_2$$

$$c_3 = x_2 - x_1$$

and A is the area of the element.

 $\Phi$ 3(x3,y3) Ф2(х2,у2)  $\Phi$ 1(x1,y1)

Figure 2.9 Linear triangular element.



#### 2.6.1 Element Coefficient Matrix

The element coefficient matrix C is composed from the matrix elements  $C_{ij}$ . These matrix elements can be regarded as the coupling between nodes i and j. Its value is obtained from:

$$C_{y} = \int \nabla N_{j} . \nabla N_{i} dS$$

By combining the entire matrix element, the corresponding element coefficient matrix for element e, is represented by

$$C^{(e)} = \begin{bmatrix} C_{11}^{(e)} & C_{12}^{(e)} & C_{13}^{(e)} \\ C_{21}^{(e)} & C_{22}^{(e)} & C_{23}^{(e)} \\ C_{21}^{(e)} & C_{22}^{(e)} & C_{23}^{(e)} \\ C_{31}^{(e)} & C_{32}^{(e)} & C_{33}^{(e)} \end{bmatrix}$$
2.7 Assembling of All Elements

Having considered a typical element (i.e triangular element), the next step is to assemble all such elements in the solution region. The assembly procedure combines each element approximation of the field variable (as defined in the previous steps) to form a piecewise approximation of the behavior over the entire solution domain.

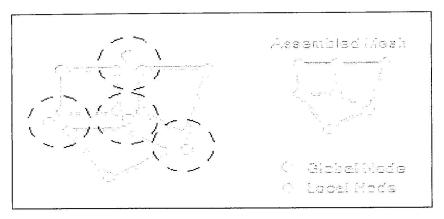


Figure 2.10 Assembling of all elements.

Assembly is accomplished using the following basic rule of compatibility, which stated that, the value of the field variable at a node must be the same for each element that shares that node. This step is handled automatically by the finite element package.



Theoretically, the process would involve the formation of a global coefficient matrix. This matrix is constructed by assembling individual element coefficient matrices. The global coefficient matrix is expected to have a form:

$$C = \begin{bmatrix} C_{11} & \dots & C_{1n} \\ \dots & \dots & \dots \\ C_{n1} & \dots & C_{nn} \end{bmatrix}$$
 i, j = 1, 2, ...., n.

Where n = no of nodes. Again,  $C_{ij}$  is the coupling between nodes i and j. the global coefficient matrix have the following properties:

- a) It is symmetric ( $C_{ij} = C_{ji}$ ).
- b) Since  $C_{ij} = 0$  if no coupling exist between nodes i and j, for a large number of elements the global coefficient matrix will be sparse and banded.
- c) It is singular.

#### REFERENCES

- P. Silvester and M.V.K. Chari, "Finite Element Solution of Saturable Magnetic Field Problems." IEEE Trans. PAS-89, No. 7, pp. i642-i65i, 1970
- 2. P. Silvester, H.S. Cabayan and B.T. Browne, IEEE Trans. PAS-92 No. 4 1973.
- 3. O.W. Andersen, "Transformer Leakage Flux Program Based on the Finite Element Method," IEEE Trans. PAS-92, No. 2, 1973.
- 4. M.V.K. Chari and P. Silvester, "Analysis of Turbo-Alternator Magnetic Fields by Finite Elements," IEEE Trans. PAS-90, pp. 454- 464, 1971.
- 5. M.V.K. Chaii, "Finite Element Solution of the Eddy Current Problem in Magnetic Structures," IEEE Trans. PAS-92, Vol. 1, 1973.
- 6. A.Y. Hannalla and D.C. MacDonald, "Numerical Analysis of Transient Field Problems in Electrical Machines," Proc. IEE, Vol.
- J.L. Coulomb, "A Methodology for the Determination of Global Electromechanical Quantities from a Finite Element Analysis and Its Application to the Evaluation of Magnetic Forces, Torques and Stiffness." IEEE Trans. MAG-19, 5, pp. 2514-2519, 1983.
- 8. J. D'Angelo and I.D. Mayergoyz, "Three Dimensional RF Scattering by the Finite Element Method," IEEE Trans. on Magnetics.



- M.V.K. Chari and G. Bedrosian, "Hybrid Harmonic Finite Element Method for Two-Dimensional Open Boundary Problems," IEEE Trans. Magnetics. Vol. 23, No. 5, pp. 3572-3, 1987.
- M.V.K. Chari, J. D'Angelo, M.A. Palmo and A. Konrad, "Three-Dimensional Vector Potential Analysis for Machine Field Problems," IEEE Trans. on Magnetics, Compumag Conference, Vol. 27, No. 5, pp. 3827-3832, 1991.
- M.V.K. Chari, G. Bedrosian, J. D'Angelo and A. Konrad," Finite Element Applications in Electrical Engineering", IEEE Trans. on Magnetics, Vol. 29, NO. 2, pp 1306 – 1315, 1993
- 12. Sri Sundhar, Al Bernstof, Waymon Goch, Don Linston, and Lisa Huntsman, "Polymer Insulating Material and Insulators for High Voltage Outdoor Application", Conference of the IEEE Symposium on Electrical Insulation, June 7-10 1992, Baltimore, pp 222-228.
- James F. Hall, "History and Bibliography of Polymeric Insulators for Outdoor Applications", IEEE Trans. On Power Delivery, Vol. 8, No. 1, pp. 376-385, 1993.
- 14. R. Allen Bernstof, Randall K Niedermier and David S Winkler, *Polymer compound Used in High Voltage Insulators*, Hubbel Power System, The Ohio Brass Company.
- Kim J, Chaudury M K and Owen M J,"Hydrophobicity Loss and Recovery of Silicone HV Insulation", IEEE Trans Dielectrics EI, Vol 6, No 5, pp 695-702, 1999.
- 16. Krivda A, Hunt SM, Cash G A and George G A, "Characterisation of LMW PDMS in High Voltage HTVSilicone Rubber Insulators", IEEE CEIDP, Victoria BC Canada, pp 703-708,2000.



- K Elridge, J Xu, W Yin, A M Jeffry, J Ronzello and S A Bogs, "Degradation of a Silicon Based Coating in Substation Application", IEEE Trans Power Delivery, Vol 14, No 1, pp 188-193, 1999.
- 18. H Hommma, T Kuroyagi, K izumi, C L Mirley, J Ronzello and S A Boggs. "Evaluation of Surface Degradation of Silicone Rubber Using Gas Chromatography/Mass Spectroscopy", IEEE Trans Power Delivery, Vol 115, pp 796-803, 2000.
- 19. S Kumagai, N Yoshimura, "Tracking and Erosion of HTV Silicone Rubber and Supression Mechanism of ATH", IEEE Trans Dielectric EI, Vol 8, No 2, pp 203-211, 2001.
- 20. T G Gustavsson, H Hilborg, S M Gubanski, S Karlsson and U W Gedde, "Aging of Sillicone Rubber Materials Under AC and Dc Voltages in a Coastal Environment", IEEE Trans Dielectric EI, Vol 8, pp 1029-1039, 2001.
- Wang Shaowu, Liang Xidong and Huang Lendceng, "Experimental Study on the Pollution Flashover Mechanism of Polymer Insulators", IEEE, pp2830-833, 2000.
- 22. R S Gorur, J Chang and O G Amburgey, "Surface hydrophobicity of polymers used for Outdoor Insulation", IEEE Trans on Power Delivery, Vol 5, No 4, pp 1923-1933, 1990
- R S Gorur, G G Karady, A Jagota, M Shah and A M Yates, "Aging in Silicon Rubber Used for Outdoor Insulation", IEEE Trans on Power Delivery, Vol 7, No 2, pp 525-538, 1992.
- 24. Chen Yuan, Guan Zhicheng and Liang Xidong, "Analysis of Flashover on the Contaminated Silicon Rubber Composite Insulator", Proceeding of the 5<sup>th</sup> international Conference on PADM, May 25-30, Seoul, Korea, pp 914-917, 1997.



- S E Schwarz, "SLIM; A Slender Technique for Unbounded Field Problem". IEEE Microwave Theory and Technique, vol 46, no 7, July 1998, pp 1022-1024.
- 26. S. S. Rao, (1989), *The Finite Element Method In Engineering*, 2<sup>nd</sup> Eds. Pergamon Press, England.
- 27. A. J. Baker and D. W. Pepper, (1991), Finite Elements 1-2-3, 1st Ed. Mc Graw Hill, United State of America.
- M. S. Naidu and V. Kamaraju, (2000), High Voltage Engineering, 2<sup>nd</sup> Eds.
   Mc Graw Hill Publishing Company Limited, New Delhi.
- James T. Boyle, David K. Brown, Bill Mair, Phiroze Mehta and Jim Wood.
   (1993), Finite Element Analysis, 1st Ed, Elsevier Science, England.

