EMBEDDED TCP/IP IN SENSOR NODES (SENSORNETS)

WARSUZARINA BINTI MAT JUBADI

A project report submitted in partial fulfilment of the requirements for the award of the degree of

Master of Engineering (Electrical-Electronics & Telecommunications)

Faculty of Electrical Engineering
Universiti Teknologi Malaysia

NOVEMBER, 2005

To my beloved husband for his support and understanding

To my 'little baby' for not giving any problem

To my dearest mother, father and family for their encouragement and blessing



ACKNOWLEDGEMENT

First of all, I am greatly indebted to ALLAH SWT on His blessing to make this project successful.

I would like to express my gratitude to honourable Professor Dr. Norsheila Bt. Fisal, my supervisor of Master's project. During the research, she inspired me with motivations, guidance, encouragement and assistance which finally led me to the completion of this project.

A very big appreciation goes to Mr. David Armstrong; an active members in AVR-GCC mailing list, and also to Mr. Dennis Kuschel, the developer of my-CPU who guide and assist me without any doubt through the emails. They have guided me a lot through the compiling of the embedded TCP/IP stack, the biggest part of this project.

I would also dedicate my appreciation to my husband, my little baby, my parents and family, and my friends who helped me directly or indirectly help me in this project. I am grateful to Kolej Universiti Teknologi Tun Hussein Onn (KUiTTHO), for supporting me in the form of a scholarship and study leave. Guidance, co-operation and encouragement from all people above are appreciated by me in sincere.

ABSTRACT

A sensor network is a group of sensor nodes (sensor) which are connected and communicate each other. Sensor node has the ability to sense environmental data such as humidity, light, weight, and temperature, and has been ported with embedded TCP/IP protocol to perform the networking. A sensor node is equipped with a small microcontroller, a radio transceiver, and an energy source. Sensors are constrained in terms of memory and processing power because of their limited physical size and cost. These constraints have been considered too limiting for physical size sensor to be able to use the TCP/IP protocols. This project was carried out to develop two sensor nodes that able to sense the temperature value, to embed the TCP/IP stack into the sensor nodes, and to apply the SLIP protocol into the TCP/IP stack. One will be the transmitter node while the other is the receiver node. The programming was developed with WinAVR, an AVR-GCC development tools and the hex code was ported using AVRISP connector. Finally, the transmission of data between sensor nodes is measured and result is compared between wired and wireless data.

ABSTRAK

Rangkaian pengesan ialah sekumpulan nod-nod pengesan (pengesan) yang saling berhubungan dan berkomunikasi antara satu sama lain. Nod pengesan mempunyai kebolehan untuk mengesan data daripada persekitaran seperti kelembapan, cahaya, berat dan suhu, dan ia juga dilengkapi dengan protokol TCP/IP terbenam untuk perangkaian. Setiap nod pengesan dilengkapi dengan mikropengawal yang kecil, gabungan pemancar dan penerima, dan satu sumber tenaga. Nod-nod pengesan ini terikat dari segi ingatan dan kuasa pemprosesan disebabkan oleh kos dan saiz fizikal yang terhad. Ciri-ciri ini telah dipertimbangkan amat terhad bagi saiz fizikal nod pengesan untuk berupaya menggunakan protokol TCP/IP. Projek ini telah untuk dijalankan untuk membangunkan dua modul nod pengesan yang berupaya untuk mengesan nilai suhu, untuk memprogramkan tindanan TCP/IP ke dalam nod pengesan dan mengaplikasikan protokol SLIP kedalam tindanan TCP/IP tersebut. Satu nod sebagai nod pemancar manakala satu lagi nod sebagai nod penerima. Pengaturcaraan dibangunkan dengan WinAVR, sebuah perkakasan pembangunan AVR-GCC dan kod perenambelasan diprogramkan melalui penghubung AVRISP. Akhir sekali, penghantaran data di antara nod-nod pengesan ditentukan dan keputusan di antara data dengan wayar dan tanpa wayar dibandingkan.

TABLE OF CONTENTS

	SUBJ	ECT	PAGE
	TITL	E	i
	DEC	LARATION	ii
	DEDI	CATION	iii
	ACK	NOWLEDGEMENT	iv
	ABST	TRACT	v
	ABST	TRAK	vi
	TABI	LE OF CONTENTS	vii
	LIST	OF TABLES	X
	LIST	OF FIGURES	xi
	LIST	OF ABBREVIATIONS	xiii
	LIST	OF APPENDICES	xv
CHAPTER	1 INTE	RODUCTION	1
	1.1	Overview	1
	1.2	Introduction to Sensor Network	2
	1.3	Problem Statement	3
	1.4	Objectives	4
	1.5	Scope of Project	4
	1.6	Thesis Outline	5

CHAPTER 2 SENSOR NODES ARCHITECTURE	7
2.1 Introduction	7
2.2 Sensor Node (Sensornets)	8
2.3 Sensor Network Developments and Limitations	9
2.4 Application Example	11
2.5 Communication Method in Sensor Network	12
2.6 Sensor Developments	13
2.7 Embedded Operating Systems	14
2.8 TCP/IP Overview	16
2.9 The structure of TCP/IP Protocol in an	19
Operating System	
2.10 Small TCP/IP Protocol Stack	20
2.11 IP Address and Hostname	25
2.12 Service Port and Socket Addressing	26
2.13 Drivers, Layers and Stacks	27
2.14 Physical Layer	28
2.15 Link Layers – SLIP & PPP	28
2.16 Choosing a Protocol	29
ERPUSTAKAA	
CHAPTER 3 SENSOR NODES DEVELOPMENT	30
3.1 Overview	30
3.2 Hardware Development	31
3.2.1 Processor	35
3.2.2 Temperature Sensor	37
3.2.3 RF Communication	39
3.3 ISP Connector	41
3.4 Software Development	42
3.4.1 uIP Code Modifications	43
3.4.2 Temperature Sensing Flowchart	46
3.4.3 Transmit and Receive Data Flowchart	47

3	3.5 Code Compiler	49
	3.5.1 AVRGCC	50
	3.5.2 WinAVR	50
CHAPTER 4 S	SENSOR NODES VERIFICATION	52
Δ	I.1 Overview	52
	4.2 Embedded Design Application	53
	1.3 Sensor Nodes	54
	1.4 ISP Connector	56
	1.5 Code Verification	58
	4.6 Serial Device Programmer	61
	4.7 Converting Data from Analog to Digital Form	63
	4.8 Temperature Derivation	64
	4.9 Measured Voltage	65
4	4.9.1 Reset Voltage	66
	4.9.2 Temperature Voltage	67
1	4.9.2 Temperature voltage 4.10 Data Transmission between Sensor Nodes	70
4	1.10 Data Transmission between Sensor Nodes	70
CHAPTER 5	CONCLUSION & SUGGESTION	75
P.E.		
5	5.1 Conclusion	75
5	5.1 Suggestion For Future Work	76
REFERENCES	S	78
APPENDIX A		82
APPENDIX B		85
APPENDIX C		108
APPENDIX D		112

LIST OF TABLES

NO	TITLE	PAGE
2.1	The Conceptual Organization of TCP/IP Protocol	17
2.2	Code size for uIP (AVR) and (x86)	20
4.1	Functions of ISP Connector Pin Header	56
4.2	Comparing Fuses in AT90S8535 and Atmega8535	62



LIST OF FIGURES

FIGURE NUI	WIDER	PAGE
1.1	Sensor Network Structure	2
2.1	Structure of Sensor Node	9
2.2	Broadcast Mechanism	12
2.3	Structure of Node Application	18
2.4	Example of uIP code size	21
2.5	Interfacing uIP	22
2.6	Sensor Network with Proxy	23
2.7	Sensor Network with DTN-Gateway	24
2.8	Sensor Network with TCP/IP	25
2.9	Communications between Microcontrollers	29
3.1	Sensor Node Proposed Design	31
3.2	Block Diagram for Transmitter and Receiver Node	32
3.3	Schematic Circuit of Transmitter Node	33
3.4	Schematic Circuit of Receiver Node	34
3.5	ATmega8535 Block Diagram	36
3.6	LM335 Pin Configurations	37
3.7	Schematic Circuit for Temperature sensor, LM335	39
3.8	RF transmitter and Receiver Circuit	40
3.9	ISP Connector	41
3.10	Flow of Software Development	43
3.11	Embedded Software Development Process	45

3.12	Flowchart for Temperature Sensing	46
3.13	Flowchart of Transmitting Character String	48
3.14	Flowchart of Receiving Character	49
3.15	AVR-GCC Environment Window	50
3.16	Programmer Notepad in WinAVR	51
4.1	Communications between Microcontrollers	53
4.2	Communications between Microcontroller and PC	53
4.3	Transmitter Node Prototype	54
4.4	Receiver Node Prototype	55
4.5	RF Transmitter and Receiver Module	55
4.4	ISP Cable Downloader	55
4.5	Compiling Code using AVRGCC	56
4.6	Error Status when Failure Occur	57
4.7	ISP Cable Downloader	57
4.8	Compiling Code using AVRGCC	58
4.9	Compile and Link Code using WinAVR	59
4.10	Memory Size Displayed After Code Compiled	61
4.11	Porting Hex Code using PonyProg2000	63
4.12	Measured Supply Voltages	65
4.13	Measured Reset Voltage	66
4.14	Voltage at Temperature 30°C	67
4.15	Voltage Level at Temperature 26°C	68
4.16	Voltage Level at Temperature 23oC	69
4.17	Observed Data during Transmission	71
4.18	Digital Data at Temperature 23oC	72
4.19	Data During Transmission Process (wired)	73
4.20	Data Transmitted from TxD pin	73
4.21	Data Received at Receiver Module	74

LIST OF ABBREVIATIONS

ADC Analog to Digital Conversion

AM Amplitude Modulation

ARP Address Resolution Protocol

AVR-GCC AVR- GNU Compiler Collection

AVR RISC AVR Reduced Instruction Set Computer

DHCP Dynamic Host Configuration Protocol

DNS Domain Name System
DTN Delay Tolerant Network

EEPROM Electrically Erasable Programmable Read Only Memory

FTP File Transfer Protocol

GPRS Global Packet Radio Service
HTTP HyperText Transfer Protoco

ICMP Internet Control Message Protocol
ISP In-Circuit Serial Programmable

KB Kilo Byte

LWIP Light Weight Internet Protocol

LSB Least Significant Bit

MHz Megahertz

MSB Most Significant Bit OS Operating System

PPP Point-to-Point Protocol

RAM Random Access Memory

Radio Frequency

Rx Receiver

RF

SLIP Serial Line Interface Protocol

SMTP Simple Mail Transport Protocol

SN Sensor Network

SRAM Static Random Access Memory

TCP/IP Transmisson Control Protocol/ Internet Protocol

Tx Transmitter

UDP User Datagram Protocol

USART Universal Synchronous Asynchronous Receiver Transmitter



LIST OF APPENDICES

APPENDIX A: Transmitter and Receiver Node Source Codes	82
APPENDIX B: uIP Modified Codes	85
APPENDIX C: AVRGCC Makefile for uIP Stack	108
APPENDIX D: Serial Device Programmer (Ponyprog2000 Manual)	112

CHAPTER I

INTRODUCTION

1.1 Overview

Today, most network infrastructures use the Internet Protocol (IP) as its base technology. It is of particular interest to look how sensor networks can be connected to IP network infrastructures (TCP/IP) and methods to interconnect and embed TCP/IP protocol into the sensor device. By directly employ the TCP/IP suite as the communication protocol in the sensor network enable the integration of the sensor network and TCP/IP network. There have been a number of research and development efforts at all levels of development and usage of sensor networks, including applications, operating systems, architectures, middleware, integrated circuit, and system. Sensor network based on TCP/IP has the advantage of being able to directly communicate with an infrastructure consisting either of a wired IP network or of IP-based wireless technology.

1.2 Introduction to Sensor Networks

A sensor network consists of many spatially distributed sensor nodes (sensors) which are used to monitor or detect phenomena at different locations, such as temperature changes or pollutant levels. Sensor networks enable information gathering, information processing, and reliable monitoring of a variety of environments for both civil and military applications. These sensor nodes can be spread out in hard accessible areas depends on the application fields. A sensor node combines the abilities to compute, communicate and sense [J.Bluementhal *et al.*, 2002].

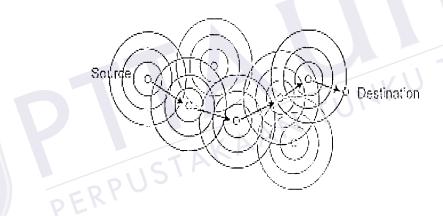


Figure 1.1 Sensor Network Structure

Applications of sensor networks can be found in such diverse areas as wild-life habitat monitoring, forest fire detection, alarm systems, medicine, and monitoring of volcanic eruptions. Communication can be performed using medium such as wireless, optic or acoustic. For nodes with a far distance range from the source node to the destination, traffic is forwarded by other intermediate nodes.

The development of sensor nodes was influenced by the increasing of the device complexity, high performance of wireless networking technologies, combination of digital signal processing and sensor data acquisition, the advances in the development of micro-electromechanical systems (MEMS) and the availability of high performance development tools. [J.Blumenthal *et al.*, 2002]:

1.3 Problem Statement

This project was developed because of:

- i) Limited resources such as size of memory and processing power is said to be the limiting criteria for a sensor node to run the TCP/IP protocol. This project was run in an 8-bit processor with 8KB flash memory, 512 Bytes of SRAM to proof that porting TCP/IP stack is not a problem into the device itself.
- ii) uIP is a small TCP/IP stack developed for small size microcontroller. Because of this, we tried to embed the uIP into the AVR ATmega8535 which has the limited size of memory.
- Data need to be transmitted and received at a specific time. We also need to work on specific device driver that used in the project. The project was carried out to see the performance of data transmission according to the time/period specified in the uIP codes and device driver.
- (4) Normally IP works with Ethernet interface. In this project, the uIP code has been modified to be used with SLIP protocol. We try to observe the transmission of data by using the RF transceiver and direct wire interface at the physical layer.

1.4 Objectives

The objectives of this project are as follows:

- i) To develop sensor nodes that able to do sensing, processing and networking. Temperature data from a specific area is collected by one sensor node (defined as transmitter node) before it is transmitted to the other sensor node (defined as receiver node).
- ii) To embed the uIP, a TCP/IP stack protocol into sensor nodes. This is done as to make sure the data can be transmitted and received at specific time. The IP address for each node and the periodic transmission of data is determined in the uIP stack.
- iii) To develop sensor networking (between sensor nodes) using SLIP protocol. By using SLIP protocol, data can be transmitted more flexibly with wired or through the wireless link such as RF.

1.5 Scope of Project

The scopes of work for this project are:

- Developing the sensor nodes which implemented TCP/IP protocol using:
 - o Processor: AVR microcontroller
 - o Sensor type: Temperature sensor
 - o Communication link: direct wire, RF transmitter and receiver module

o Frequency involved: 433 MHz

o TCP/IP Protocol: uIP stack

- Programming the microcontroller using C/C++, and then compile the source codes using GNU tools, WinAVR (AVR-GCC).
- Convert the data collected by the analog temperature sensor into digital representation (A/D Conversion).
- Build the AVRISP connector to program the INTEL hex code into the AVR microcontroller.
- Write a device driver for target's network device in uIP (serial), and configure the uIP codes to be used in the sensor device.
- Embed uIP, a TCP/IP functions into the sensor nodes. This is done to perform a networking between both sensor nodes.

1.6 Thesis Outline

This thesis comprises of five chapters. The first chapter briefly overviews the background of sensor network and sensor nodes, objectives and scope of this project.

Chapter 2 deals with the previous research and development of sensor nodes (a.k.a sensor) and its application in sensor networks. The design architecture,

development of sensors, and problem comprises in the development are presented in this chapter.

This is followed by Chapter 3 which presents the software and hardware development for each of sensor nodes. This chapter described those resources used and the development steps of both transmitter and receiver node, such as hardware parts used, block diagram, and schematic circuits. In software development, AVR-GCC and its development tools is discussed. This tool is used to ease the microcontroller and application programming as it consists of cross-compiler, linker, object files, etc.

Chapter 4 discusses the simulation results. Here, the ADC data for temperature value is analyzed. The performance of the data transmission between transmitter node and receiver node as seen in the oscilloscope for both wired and wireless is compared. For the comparison purposes, data observed at several temperature value has been captured and being analyzed.

Finally, Chapter 5 summarizes the works undertaken. Recommendations for future work of this project are presented at the end of the chapter.

CHAPTER II

SENSOR NODES ARCHITECTURE

2.1 Introduction

Wireless sensor network is an information gathering paradigm based on the collective efforts of many small wireless sensor nodes. The sensor nodes were equipped with one or more sensors, a short-range radio transceiver, a small microcontroller, and a power supply [A.Dunkels *et al.*, 2004]. With the success of the Internet, the TCP/IP protocol suite has become a global standard for communication. Therefore, it is interesting to connect the sensornets to TCP/IP networks. For an embedded system, being able to run TCP/IP suite makes it possible to connect the system directly to an intranet or internet [A.Dunkels, J.Alonso, T.Voigt, 2004].

Data transport in a TCP/IP sensor network is done using the two main transport protocols in the TCP/IP stack: the best-effort UDP and the reliable byte-stream TCP. This chapter reviewed the previous and recent works of sensor network and some of them were used in the sensor nodes development in this project.

J.Hill (2001) had discussed the new direction in wireless system design, extending wireless connectivity to small, low-cost embedded devices for a wide range of applications. The comparisons between conventional and current wireless design was also analyzed. Wider range of applications was introduced in the paper such as inventory asset tracking, roadside traffic pattern and open parking spot detection, individual plant monitoring for precision agriculture, habitat monitoring in nature preserves, and advanced building security and automation.

2.2 Sensor Nodes (Sensornets)

A sensor application contains the readout of a sensor as well as the local storage of data. It has full access to the hardware and is able to access the operating system directly. The sensor application provides essential basic functions of the local sensor node, which may be used by the node application. The application field of sensor node was determined by the processor performance, transmission range, radio sensitivity, communication module, power consumption, weight and size [J. Blumenthal *et al.*, 2002]. For examples, the processor performance could be compared in terms of the power consumption, memory size, fast re-programmability, A/D channels and operating supply voltage.

A smart sensor network consists of a huge number of small sensors that spread across a geographical area. Each sensor has wireless communication capability and sufficient intelligence for signal processing and networking of the data (MANET, 1999). Sensor nodes development such as UCLA's WINS, Berkeley's Smart Dust, WebS and PicoRadio was a well-known research activity in the field of sensor networks (A.Dunkels *et al*, 2004).

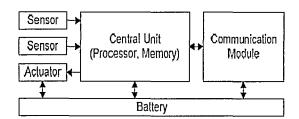


Figure 2.1 Structure of Sensor Node

A sensor node combines the abilities to compute, communicate and sense. The structure of sensor nodes discussed in [J. Blumenthal *et al.*, 2002] was shown in Figure 2.1. For instance, the development of *motes*, *mica motes*, and Commercial-off-the-Shelf Dust (COTS Dust) can be differentiated between each other by the above criteria: processor, sensors chosen, and the communication module. At UC Berkeley, researches had developed small sensor devices called motes, and operating systems called TinyOS, which was especially running on them.

2.3 Sensor Network Developments and Limitations

Sensor networks consist of a huge number of small sensor nodes, which communicate wirelessly. These sensor nodes can be spread out in hard accessible areas by what new applications fields can be pointed out. In most ad hoc sensor networks, some areas of the network have higher packet forwarding loads than other areas. For example, in a network where the nodes are uniformly distributed in space, the nodes near the center of the network will tend to carry a higher load when the network routing protocol prefers shortest-path routes.

Sensor networks based on TCP/IP have the advantage of being able to directly communicate with wired IP network or IP-based wireless technology [A.Dunkels, J.Alonso, T.Voigt, 2004]. Further research had been carried out such as extending the sensor networks into a wireless ad hoc network and analyzed the routing protocol and aggregation of the data.

Sensor networks have to be self-organizing. A node has to autonomously set-up an operating network infrastructure by interaction with its neighboring nodes. Traditional wired networks are usually based on the client-server-principle. However, communication in sensor networks should be event-based. In large sensor networks, packets have to be routed from data sources to data sinks over intermediate nodes. That means, besides the measurement task, all nodes had to perform additional tasks to maintain network integrity [J. Blumenthal *et al.*, 2002]. The cooperative processing of tasks should lead to more precise results and new application fields. Sensor networks required security mechanisms that were adaptive to environmental conditions which depend on network application and environmental conditions. Furthermore, all algorithms and protocols must be energy optimized such as implemented the OS for sensor nodes with a low-power task-scheduling.

Sensor networks are limited in external bandwidth, i.e. how much data can be delivered to an outside system by the sensor networks. In many cases the externally available bandwidth is a small fraction of the aggregate internal bandwidth [S.Madden et al., 2001]. Thus computing aggregates in-network is also attractive from a network performance and longevity standpoint: extracting all data over all time from all sensors will consume large amounts of time and power as each individual sensor's data is independently routed through the network.

REFERENCES

- 1. Jones, M. Tim (2002). *TCP/IP Application Layer Protocols for Embedded Systems*. Charles River Media, Inc.
- 2. A. Dunkels (May 2003). Full TCP/IP for 8-bit architectures. In MOBISYS'03, San Francisco, California. URL: http://dunkels.com/adam/uip
- 3. A. Dunkels (January 2002). *uIP A Free Small TCP/IP Stack*. Technical paper.
- 4. S. Hollar (2000). COTS Dust. Master Thesis, University of California, Berkeley.
- 5. A.Dunkels, J.Alonso, T.Voigt (2004). Making TCP/IP Viable for Wireless Sensor Networks. EWSN.
- 6. A.Dunkels, B.Grönvall, M.Johansson, K.Mayer, F.Oldewurtel, O.Raivio, J.Riihijärvi (2004). *Reconfigurable Ubiquitous Networked Embedded Systems*. Sixth Framework Programme Priority 2 "Information Society Technologies".
- 7. Dr. K.V.K.K. Prasad, V. Gupta, A. Dass, A. Verma, Dreamtech Software Team (2002). *Programming for Embedded Systems: Cracking the Code.* Wiley Publishing, Inc.

- 8. J. Hill, R. Szewczyk, A. Woo, S. Hollar, D. Culler, and K. Pister (November 2000). *System Architecture Directions for Networked Sensors*. In Proceedings of the 9th International Conference on Architectural Support for Programming Languages and Operating Systems.
- 9. Forouzan, Behrouz A. with Sophia Chung Fegan (2003). *TCP/IP Protocol Suite*. 2nd Edition, McGraw-Hill Higher Education.
- 10. A. Dunkels, T. Voigt, J. Alonso, H. Ritter, and J. Schiller (February 2004).

 Connecting Wireless Sensornets with TCP/IP Networks. In WWIC2004.
- 11. D. Culler, D. Estrin and M. Srivastava (August 2004). *Overview of Sensor Networks*. IEEE Computer. Vol. 37. No. 8. Pp. 41-49.
- 12. James Martin, Joe Leben (1994). TCP/IP Networking: Architecture, Administration and Programming. Prentice Hall.
- 13. Srisathapornphat, C.Jaikaeo, C.Chien (2000). Sensor Information Networking

 Architecture. Chung Shen International Workshops on Parallel Processing. Page
 23-30.
- C. L. Stephens (April 2002). TCP/IP An Introduction for 8 & 16 bit Microcontroller Engineers. Computer Solution Ltd. Version 1.0.
- 15. Sohrabi, J. Gao, V. Ailawadhi, and G. J. Pottie (October 2000). *Protocols for Self-Organization of a Wireless Sensor Network.* IEEE Personal Comm.
- S. Meguerdichian, F. Koushanfar, M. Potkonjak, M. Srivastava (April 2001).
 Coverage Problems in Wireless Add-Hoc Sensor Networks. Proceedings of IEEE
 INFOCOM. Vol. 3. Pp.1380-1387.
- 17. M. Tubaishat, S. Madria (2003). Sensor Network: An Overview. IEEE Potentials.

- C. C. Yee and S. P. Kumar (August 2003). Sensor Networks: Evolution, Opportunities, and Challenges. IEEE Proceedings. Vol. 91. No. 8. pp. 1247-1256.
- A.Ahmed and M. R. Eskicioglu (June 2004). Current Researches on Sensor Networks. Technical Report TR-01-06/04. Telecommunication Research Labs, Winnipeg, Manitoba, Canada.
- J. Agre and L. Clare (May 2000). An Integrated Architecture for Cooperative Sensing and Networks. Computer, vol. 33. pp. 106-108.
- Douglas E.Comer, David L.Stevens (1999). Internetworking with TCP/IP Vol II:

 Design, Implementation, and Internals. 3rd edition. Prentice Hall.
- Gharavi, H. Kumar, S.P. (August 2003). Special issue on Sensor Networks and Applications. National Institute of Standards Technology (NIST); Proceedings of the IEEE. Vol 91. Page 1151-1153.
- 3. S.Kumar, F.Zhao, and D.Shepherd (March 2002). Special Issue on Collaborative Signal and Information Processing in Microsensor Networks. IEEE Signal Processing Mag. Vol. 19. Pp. 13-85.
- J. Blumenthal, M.Handy, F. Golatowski, M. Haase, D.Timmermann (2002).
 Wireless Sensor Networks New Challenges in Software Engineering. University of Rostock, Germany.
- 5. Nollet, T.Marescaux, D.Verkest, Jean-Yves Mignolet, S.Vernalde (June 2004).

 Memory and Network Optimization in Embedded Designs: Operating-System

 Controlled Network on Chip. Proceedings of the 41st annual conference on

 Design automation.

- 26. K. Chandran et al, (February 2001). A Feedback Based Scheme for Improving TCP Performance in Ad Hoc Networks. IEEE Personal Communication Systems (PCS) Magazine Special issue on Ad Hoc Networks. Volume 8. Pp. 34-39.
- 27. Hong X.; Xu K.; Gerla M. (July/August 2002). Scalable Routing Protocols for Mobile Ad Hoc Networks. IEEE Network.
- 28. A. Hamidian (January 2003). A Study of Internet Connectivity for Mobile Ad Hoc Networks in NS 2. Master's thesis.
- C. H. Yih and D. B. Johnson (March 2004). Exploiting MAC Layer Information in Higher Layer Protocols in Multihop Wireless Ad Hoc Networks. Proceedings of the 24th International Conference on Distributed Computing Systems (ICDCS 2004). Pp. 301-310. IEEE.
- 30. A. Dunkels, *The uIP TCP/IP Stack for Embedded Microcontroller*. Web page. Visited 2004-12-10. URL: http://www.sics.se/~adam/uip/
- 31. IETF MANET Working Group. Mobile Ad Hoc Networks (MANET) Charter.

 URL: http://www.ietf.org/html.charters/manet-charter.html.
- 32. H. Kipp. *Embedded Ethernet Board*. Web page. Visited 2004-12-10. URL: http://www.ethernut.de/en/
- 33. ATMEL corporation Website, URL: http://www.Atmel.com
- 34. GNU groups, AVR-GCC mailing list, URL: http://www.avrfreaks.com
- 35. A. Dunkels, *The Contiki Operating System*. Web page. Visited 2004-12-10. URL: http://www.sics.se/~adam/contiki/