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CHARACTERIZATION OF THE MEASUREMENT UNCERTAINTY FOR THE
ELECTROMAGNETIC CONDUCTED AND RADIATED EMISSION TEST

MOHD ERDI BIN AYOB

A thesis submitted in fulfillment of the requirement for the award of the
Degree of Master of Engineering Technology



PTTA UTHM
PERPUSTAKAAN TUNKU TUN AMINAH

Faculty of Engineering Technology
Universiti Tun Hussein Onn Malaysia

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For my beloved mother and father for their endless love, support and encouragement.



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Electromagnetic Compatibility or EMC is the ability for the product or equipment under test (EUT) able to operate in its intended environment without causing undue interference or being unduly affected by it. The requirement for non-interference has been known for many years but it is only now with the introduction of legislation that we are seeing a major growth in demand for testing. The USA with its FCC regulations has for some time tried to control emissions from certain types of equipment. Japan has also had a voluntary code (CCI) and Europe after some delay fully introduced mandatory regulations at the end of 1988.

The ultimate importance of an EMC testing is to ensure the EUT is not affected by the other operating EUT and vice versa. These conditions apply for both conducted (CE) and radiated emission (RE). Other areas are now introducing regulations and it seems likely that the system will spread to encompass the whole world in the future. Currently measurement of an equipment under test (EUT) shall cast a doubt when the result is close to the specification limits. In the common practice the MU is taken as an informational purpose only in the report and not for the EUT status. The implementation of the measurement uncertainty for the reporting is crucial since the EUT might fail the EMC test if the passing margin is below the International Special Committee on Radio Interference (CISPR) standards.

In acquiring the MU for the judgement criteria comparison with the standards and inter-laboratory comparison shall take place. These include the standard classification for the EUT type, expanded uncertainty estimation to the CISPR standard (U_{CISPR}), EMC equipment factor estimation and proficiency test with the other accredited EMC laboratory using the Z-Score method. The inter-laboratory comparison used the same calibrated signal source which emits the stable broadband and emission. Finally the cumulative results are to be taken as a laboratory expanded

uncertainty $U_{LAB} = 2u_c$. The thesis focused the application of the expanded uncertainty deployment for the judgement criteria for the final EUT status.

The expanded uncertainty for both measurement CE and RE are ± 2 dB and $\pm 2 - 1$ dB respectively which are well below the CISPR standard ± 2 dB. On the other hand, the inter-laboratory comparison between two EMC laboratories EMcenter UTHM and EMC Singapore EPSON Ptd Ltd (SEP) have shown that a U_{LAB} for the Z-score analysis which met the CISPR requirement for the Z-score ± 2 . Thus, both expanded uncertainty and Z-score results met the CISPR requirement which is required for the accreditation of an ISO 17025 general requirements for the competence of testing and calibration laboratories.

Finally, the work further presented relating to the actual measurement of a sampled EUT of 10 units of CE and 10 units for RE. The measurement of the EUT comprises the ΔP margin to be compared with the CISPR limits and the U_{LAB} . For the EUT to be completely pass the EMC test both condition CISPR limits and U_{LAB} must be met. A novel method has been implemented in the emission results to satisfy both conditions which later to determine the EUT status and summarized in the final reporting. In CE measurement about 20% of non-compliant EUT have a ΔP margin below than the $U_{LAB} = \pm 2$ dB and 10% of non-compliant EUT which have a margin below than the $U_{LAB} = \pm 2 - 1$ dB for RE measurement. Prior to the new method, these EUT have passed the EMC test by taking only the ΔP emission compared to the CISPR limits. Again, by having the novel method, it is clearly verified the status of the EUT by taking the ΔP margin compared to the U_{LAB} as an additional verification to the EUT status.

Thus, a good verification prior and after the entire measurements which involved the: comparison to the CISPR standard, inter-laboratory comparison using the Z-score method and actual measurement to the passed EUT. These results showed a good performance, usefulness and highlight the potential benefit of incorporating the measurement uncertainty for EUT judgement criteria.

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OATS	□	Open Area Test Site
PT	□	Proficiency Testing
□P	□	□uasi Peak
RE	□	Radiated Emission
RF	□	Radio Fre□uency
SAC	□	Semi Anechoic Cham□er
□HF	□	□ery High Fre□uency



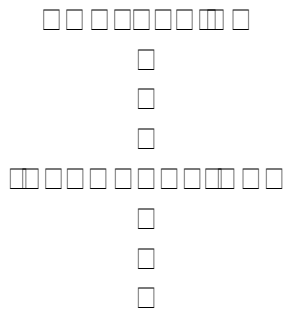
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Electromagnetic Interference

The Electromagnetic Interference (EMI) in electrical and electronics within the stipulated radio spectrum often exists and not directly visible from the outside of the equipment. It deals with the generation, transmission and reception of the unintended radio signals. This interference phenomenon can be described in a coupling model which are the source, coupling path and victim. In order for the interference to take place from the source, the coupling path can be radiative or the radiated emission (RE), conductive, capacitive and inductive for conducted emission (CE). Since it occurs over a broad spectral range from very low frequencies up to millimeter wave range and above, the manufacturer is obliged to declare the conformity with the achieved goals of the required directive, a harmonized and compatible level regarding the emissions and immunity of the equipment. The directive has been recognized in the US in 1979 by introducing the FCC article 15.201 on emission restrictions for computers. The EMC standards clearly specify the limits and what is to be measured – the “measurand” and to define the method for measuring it. Nowadays, advancement in technology, consumer demand and enforcement requirements on an accredited lab test has resulted in acquiring ISO 17025 general requirements for the competence of testing and calibration laboratories, certification.

All household products which are meant for the export market are required to pass the CE and RE tests. This is to ensure that such household product or the equipment under test (EUT) can satisfy the local regulatory requirement which is to be used in the designated country. The basic requirement of the test requires the voltage disturbance device and a proper impedance with noise isolation to the EUT as shown

in Figure 1. In this case, the measuring device is an Electromagnetic Interference (EMI) receiver which controlled via an EMC software through a general-purpose interface board (PIB). On the other hand, the limited impedance stabilization network (LISN) provides the impedance matching and noise isolation from and to the EUT. The transient limiter degrades the voltage disturbance from the EUT at 40 dB to protect the EMI receiver. On the other hand, the RE test is done at higher frequency range than the CE. The LISN is replaced by the measuring antenna as shown in Figure 2. While the voltage disturbance radiates from the EUT, the antenna captures this disturbance through its antenna elements.

The EMC measurements system deals with an advanced hardware with an abundance of technical parameters and multiple connectors which may lead to the measurement imperfection or errors if it is not addressed correctly. It is an unavoidable and most likely will jeopardize the final measurement result. Therefore, the result of the measurement only approximates to the true value of the measurand and is completely valid once it carries a statement of the uncertainty for that approximation.

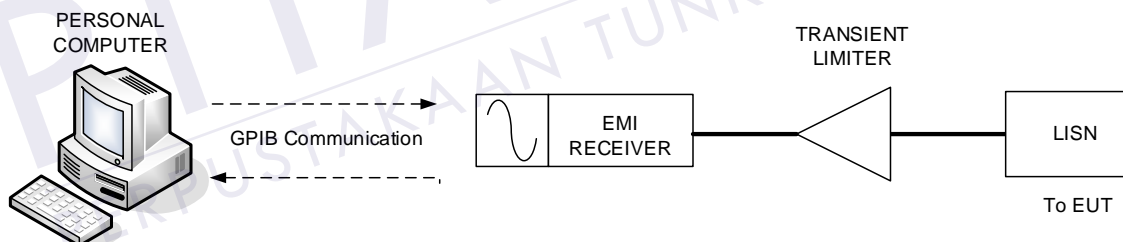


Figure 1. Test Setup for the conducted emission (CE).

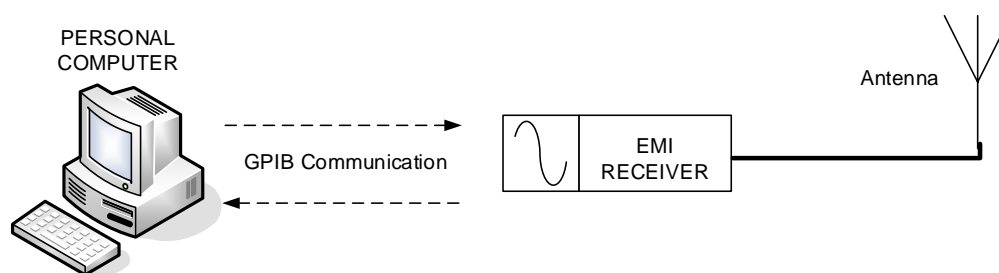


Figure 2: Test Setup for the radiated emission [RE]

In general, errors of measurement may have two components: a random errors (Type A) and systematic errors (Type B). The type A evaluation for the uncertainty is based on the statistical or calculation which is normally done under repetitive measurements. On the other hand, type B evaluations is based on scientific judgement using multiple information such as previous data, operator experience, manufacturer specifications, data from handbooks and calibration certificates. The uncertainties exist from these two components. Figure 2 shows the random errors value around the mean. Random errors arise from random variations.

A series of measurement which is taken under the same condition produces a scattered value around the mean. It cannot be eliminated but increasing the number of observation and deriving a mean value may reduce the uncertainty due to their effect. Then, in Figure 3, systematic errors arise from systematic effect at any given quantity, remains unchanged when a measurement is repeated under a constant condition such as the calibration error. It can be reduced by applying a correction factor to the data.

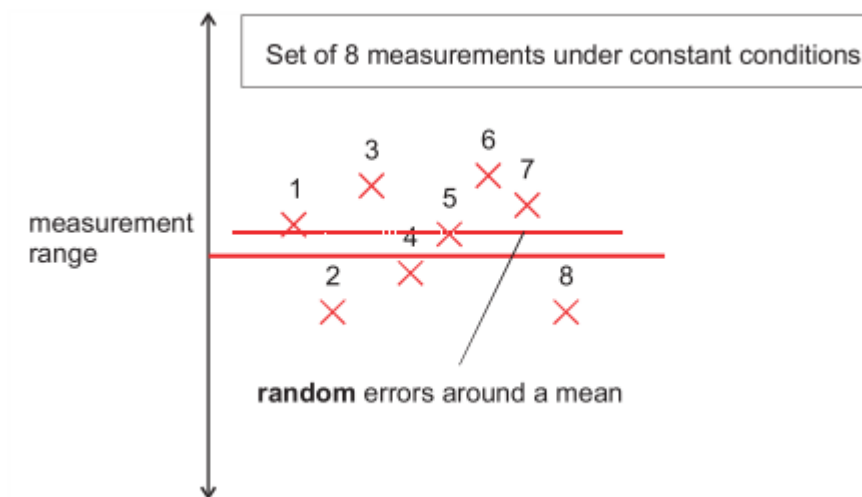


Figure 1.1 Random errors □□□

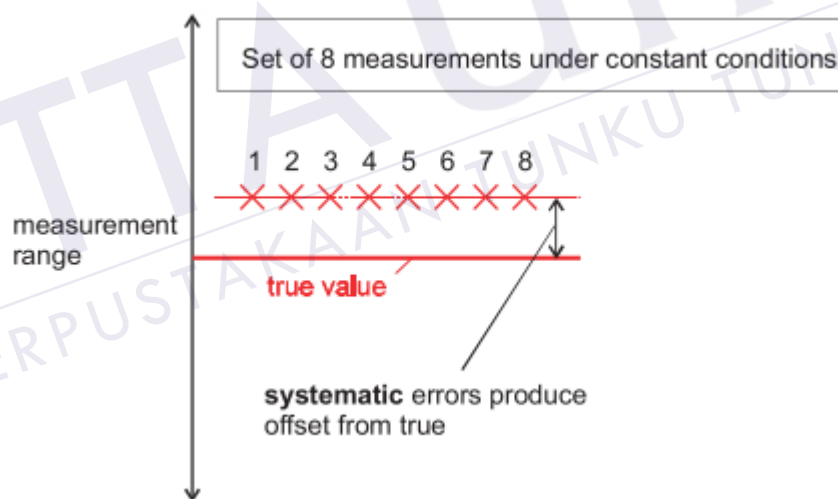


Figure 1.2 Systematic errors □□□

By establishing the measurement uncertainty (MU) budget such as in Table 1.1 all equipment/device/connectors and cables are classified as an input quantities x_i and to be evaluated by a proper method according to the standards or procedure if available and each is expressed as a standard uncertainty $U(x_i)$. The standard uncertainty components are combined to produce an overall value of uncertainty known as the combined standard uncertainty $U_C(y)$ and the laboratory expanded

uncertainty U_{LAB} . The expanded uncertainty is required to meet the needs of international standards to provide a greater level of confidence by multiplying a coverage factor of k and shall be calculated as $U_{LAB} = k \cdot u_c$ [1].

Table 1: Sample of measurement uncertainty budget [1].

Source of uncertainty x_i	U_{x_i}	Distribution	Standard deviation d	Coverage factor k	Expanded uncertainty U_{x_i}	Relative uncertainty $\frac{U_{x_i}}{x_i}$
Receiver reading	V_r	Normal	□□	□	□□□□	□□□□
Attenuation: LISN/receiver	a_c	Normal	□□	2	□□□□	□□□□
LISN voltage division factor	F_{AMN}	Normal	□2	2	□□□□	□□□□
Combined standard uncertainty	$U_C(y)$	Normal			□2□	□□2□
Expanded uncertainty. Normal $k=2$	U_{LAB}			$k=2$		□□□□□

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EMC testing is a series of various test which is inclusive the emission and immunity test as well as radiated and conducted for both. Those tests are needed to be fully complied and it is a mandatory requirement for most of the markets including the Australia, China, Europe, Japan, Korea, New Zealand and the U.S. With the vast and rapid growth in the electric and electronics, it has been known to be one of the main driven factor for the EMC testing laboratory to be accredited. Accreditation is a formal recognition for the EMC testing laboratory to be competent with the implementation of the quality system in accordance to the ISO/IEC 17025.

Based on ISO/IEC 17025:2005 Clause 7.6.2 Note 2 stated that upon accreditation, participation in the inter-laboratory comparison (ILC) for the proficiency testing (PT) is mandatory for CE and RE using samples or items of known value to determine the MU, limits of detection and confidence limits. It is crucial to characterize all known input quantities x_i and laboratory's expanded uncertainties U_{LAB} prior to the PT exercise to take place.

According to the numbers of actual EMC's sample reports from a several accredited test houses in Appendices E, F and H, it is clearly seen that the MU is

used as an informational purpose only which is inadequate to determine the status of the EUT which has the emission level U_{CISPR} or close to the emission limits. Therefore in this context of research the MU is applied in the final measurement so that the EUT status could be correctly addressed whenever the EUT has exceeded the quasi peak (QP) with the MU limits.

CHAPTER 2 RESEARCH OBJECTIVES

This project aims to make the measurement uncertainty useable to the final measurement with the approach verified in the EMC Standards. By having a numerous manual and automated data collection it will be carefully crosschecked for its integrity according to the standards. By introducing more analytical and various statistical methods for the data analysis it will be able to minimizing the uncertainty values. To achieve the aforementioned aim the following objectives shall be implemented:

- i To obtain the input quantity x_i voltage specifically for CE and RE.
- ii To obtain the laboratory MU U_{LAB} within the CISPR standard U_{CISPR} ± 2 dB for CE and ± 2 dB for RE
- iii To perform a statistical comparison between two EMC test sites for the ILC to satisfy the Z score requirement in accordance to the ISO IEC 17025 standard.
- iv To evaluate the MU value to the final QP measurement with the comparison to the QP limits.

CHAPTER 3 RESEARCH SCOPE

The scopes of this research study are as follows:

- i Characterization of the measurement uncertainty input quantities x_i for CE and RE in household and information technology equipment for the EUT through standard measurement and calibration certificates.
- ii Obtaining the measurement uncertainty U_{LAB} and to compare with the standards U_{CISPR} for Semi Anechoic Chamber based on the CISPR 17:2005:

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