Design of a Hybrid Haptic Wearable Device for Upper Limb Amputees to Recover the Missing Sensation

ABDULLAH IBRAHIM ABDULLAH

A thesis submitted in Fulfillment of the requirement for the award of the Degree of Master of Philosophy

> Faculty of Mechanical and Manufacturing Engineering Universiti Tun Hussein Onn Malaysia

> > January 2022

DECLARATION

Special dedication to my beloved father and mother for their boundless efforts and support

To my entire friends

Thanks for everything

ACKNOWLEDGEMENT

Firstly, all praise and thanks to Allah for His Divine Guidance and help in completing this research project.

My Salaam and Gratitude to the Beloved Prophet Mohammed (Peace and Blessings of Allah Be upon Him), who was sent by Allah to be a great teacher of humankind.

I would like to thank my supervisor, Associate Professor Dr. Norasikin binti Mat Isa for her encouragement, ideas, patience, and support throughout the research project. I appreciate and cherish the moments I have spent with her since the beginning of this research. We have had productive discussions and constructive arguments over the theories and concepts proposed in this thesis.

Finally, to others who have contributed either directly or indirectly towards the successful completion of this research. May Allah blessing give, and happiness is upon you always. Amin.



ABSTRACT

A hybrid haptic feedback stimulation system that is capable of sensing surface texture, and temperature, simultaneously, was designed in this work for prosthetic hand to provide a tactile sensation to amputation patients. In addition, the haptic system was developed to enable the prosthetic's users to implement withdrawal reflexes due to the thermal noxious stimulus in a quick manner, i.e. in a fast and effective technique. The re-sensation is achieved by non-invasively feedback stimulating the skin of the patients' residual limbs, based on the type and the level of tactile signals provided by the sensory system of the prostheses. Accordingly, a novel hybrid pressure-vibration-temperature feedback stimulation system was design to provide a huge information regarding the prostheses environment to the users without brain confusion or require long pre-training. Evaluations of sensation and response were performed with healthy volunteers to evaluate the ability of the haptic system to stimulate the human nervous system. The results in term of Stimulus Identification Rate (SIR) show that all the volunteers were correctly able to discriminate the sensation of touch, start of touch, end of touch, and grasping objects. While 94%, 96%, 97%, and 95.24% of the entire stimuli were successfully identified by the volunteers during the experiments of slippage, pressure level, surface texture, and temperature, respectively. In addition, the results verified the ability of the haptic system to excite the human brain at the abnormal noxious stimulus and enable the volunteers to perform a quick withdrawal reflex within 0.32 seconds. The test results and the volunteers' responses established evidence that amputees are able to recover their sense of the contact pressure, the surface texture, and the object temperature as well as to perform thermal withdrawal reflexes using the solution developed in this work.



ABSTRAK

Sistem stimulasi maklum balas haptik hibrid yang mampu merasakan tekstur permukaan, dan suhu, secara serentak, dirancang dalam karya ini untuk tangan prostetik untuk memberikan sensasi sentuhan kepada pesakit yang diamputasi. Di samping itu, sistem haptik dikembangkan untuk membolehkan pengguna prostetik melaksanakan refleks penarikan kerana rangsangan berbahaya termal dengan cepat, iaitu dengan teknik yang cepat dan berkesan. Sensasi semula dicapai dengan merangsang kulit anggota badan pesakit secara tidak invasif, berdasarkan jenis dan tahap isyarat taktil yang disediakan oleh sistem deria prostesis. Oleh itu, sistem stimulasi maklum balas tekanan-getaran-suhu hibrid baru dirancang untuk memberikan maklumat yang besar mengenai persekitaran prostesis kepada pengguna tanpa kekeliruan otak atau memerlukan pra-latihan yang lama. Penilaian sensasi dan tindak balas dilakukan dengan sukarelawan yang sihat untuk menilai kemampuan sistem haptik untuk merangsang sistem saraf manusia. Hasil dalam istilah Stimulus Identification Rate (SIR) menunjukkan bahawa semua sukarelawan dapat membezakan sensasi sentuhan, permulaan sentuhan, akhir sentuhan, dan objek menggenggam dengan betul. Sementara 94%, 96%, 97%, dan 95.24% dari keseluruhan rangsangan berjaya dikenal pasti oleh para sukarelawan semasa eksperimen tergelincir, tahap tekanan, tekstur permukaan, dan suhu, masing-masing. Di samping itu, hasilnya mengesahkan kemampuan sistem haptik untuk membangkitkan otak manusia pada rangsangan berbahaya yang tidak normal dan membolehkan para sukarelawan melakukan refleks penarikan cepat dalam 0.32 saat. Hasil ujian dan tindak balas sukarelawan membuktikan bukti bahawa amputees dapat memulihkan rasa tekanan mereka, tekstur permukaan, dan suhu objek serta melakukan refleks penarikan haba menggunakan penyelesaian yang dikembangkan dalam karya ini.



TABLE OF CONTENTS

			TITLE	III	
			DECLARATION	IV	
			DEDICATION	\mathbf{V}	
			ACKNOWLEDGEMENT	VI	
			ABSTRACT	VII	
			CONTENTS	VIII	
			LIST OF TABLES	XI	
			LIST OF FIGURES	XII	
			LIST OF ABBREVIATIONS	XV	
			LIST OF SYMBOLS	XVII	
	CHAPTER 1	INTR	ODUCTION	1	
		1.1	Background	1	
		1.2	The concept of the haptic feedback stimulation		
			system	2	
		1.3	The classification of haptic feedback		
			stimulation system	3	
		1.4	Withdrawal reflex of the human's upper limb	6	
		1.5	Problem statement	7	
		1.6	Objectives	10	
		1.7	Scopes	10	
		1.8	Significant of research study	11	
	CHAPTER 2	CHAPTER 2 LITERATURE REVIEW		12	
		2.1	Background	12	
		2.2	Types of Non-Invasive Feedback Stimulation		
			wearable device	13	
		2.2.1	Pressure Feedback Display	13	
		2.2.2	Vibration Feedback Display	15	

	2.2.3	Skin Stretch Feedback Display	17
	2.2.4	Squeeze Feedback Display	18
	2.2.5	Electro Feedback Display	19
	2.2.6	Thermal Feedback Display	21
	2.3	Summary	23
CHAPTER 3	Meth	odology	25
	3.1	Introduction	25
	3.2	Design conception of the hybrid haptic	
		wearable device	28
	3.3	Fabrication of the hybrid haptic wearable	
		device	29
	3.3.1	The hybrid haptic pressure-vibration feedback	
		stimulation system (HHPVFSS)	30
	3.3.2	The hybrid haptic surface texture-temperature	
		feedback stimulation system (HHTTFSS)	31
	3.4	Implementation of the arm's withdrawal reflex	36
	3.5	Experimental setup and procedure	38
	3.5.1	Surface texture detection experiment	41
	3.5.2	Temperature and noxious stimulus detection	
		experiment	42
	5.6	Summary	47
CHAPTER 4	RESU	JLTS AND DISCUSSION	48
	4.1	Introduction	48
	4.2	Evaluation of pressure level detection	
		experiment	48
	4.3	Evaluation of surface texture detection	
		experiment	51
	4.4	Evaluation of temperature and noxious	
		stimulus detection experiment	53
	4.5	User experience evaluation for hybrid haptic	
		feedback stimulation system	58
CHAPTER 5	CON	CLUSIONS AND FUTURE WORKS	60
	5.1	Conclusions	60

5.2	Recommendations for the future works	62
REFERENCES		

LIST OF TABLES

2.1 Comparison between the stimuli with previous works. 23



LIST OF FIGURES

2.1	Evaluation criteria for literature review.	13
2.2	The distribution of the pressure stimulation	14
2.3	A) Vibration motors on the forearm	17
2.4	The Haptic Rocker skin stretch wearable device	18
2.5	The squeeze feedback stimulation device	19
2.6	The controlling loops of the 3D prosthetic hand model.	21
2.7	The haptic thermal feedback display.	22
3.1	The concept of the proposed feedback stimulation	25
3.2	General description of the main domain	26
3.3	Design conception of the hybrid haptic wearable device	.27
3.4	Fabrication of the HHPVFSS: a) front view	30
3.5	Fabrication of the HHTTFSS: a) front view	31
3.6	Voltage regulator control board	32
3.7	Regulator output vs. servomotor angular	33
3.8	Block diagram of voltage regulator controller	34
3.9	The behaviour of the hybrid haptic system	35
3.10	Fabrication of the tactile prosthetic arm	37
3.11	Experimental set-up: evaluating the effectively	38
3.12	A virtual training phase surface texture excitation	39
3.13	Experimental set-up of a rotatable platter	40
3.14	Experimental set-up: the temperature thresholds	41
3.15	A virtual varying temperature thresholds excitation	42
3.16	The procedures of temperature and noxious	44
4.1	The relationship between the excitations	48
4.2	The evaluation results of the pressure level detection	49
4.3	The excitations signals of the surface texture FSS	50
4.4	The evaluation results of the surface texture detection	50

4.5	The relationship between the excitations	52
4.6	The evaluation results of temperature and noxious s	54
4.7	The behavior of the tracking system	55
4.8	Detection accuracy rate of the volunteers' response	56
4.9	Confusion matrix showing the statistical analysis	57
4.10	Confusion matrix showing the statistical analysis	58
4.11	Confusion matrix	59

CHAPTER 1

INTRODUCTION

1.1 Background

The world population of amputees is estimated to be around 10 million persons, in which 30% of them are upper limb amputees [1]. This number is increasing especially in industrialized countries. In the United States, for example, the population of amputees increases around 185,000 persons each year [2]. A prosthetic hand that helps amputees to perform Activities of Daily Living (ADL) is a necessity in order for amputees to reintegrate and coexist with the society. Critical design requirements for hand prostheses have emerged such as lightweight, low power consumption, quiet operation, high degrees of freedom and sensitive haptic feedback [3]. Numerous researches have attempted to develop prosthetic hand that can sense and reproduce the touch sensation as close as possible to a biological hand. Providing a feeling of the hand grip to the amputees helps them to control the applied contact force to prevent objects from slipping away from their new hand. Additional desired functionality for the hand prostheses include the detection of surface type, roughness, temperature, and even humidity. The choosing type of the sensory information entirely depends on the design requirements of the tactile sensory system.

In general, prostheses are artificial devices used to replace these missing body parts. However, it can be separated into multiple categories depending on the level of amputation, i.e. below or above elbow amputation, ranging from a single finger to amputation of the whole arm and shoulder. Prostheses can be further classified into



those simply aiming to restore aesthetic properties and those restoring functionalities of the limb as well. In order to restore functionality, prosthetics must have the option to be actuated. For instance, the most crucial function regarding the below elbow amputations is to allow opening and closing of an artificial hand [4]. This enables the patient to grip, hold, and manipulate objects.

The main goal of designing a modern prosthesis is to compensate a lost hand with the other prosthetic hand as close as possible to a real human's hand, and it has the possibility to achieve the most vital functions. It should also imitate a human's hand both optically and technically. Therefore, prostheses are designed with cosmetic gloves imitating the human skin and Electromyogram (EMG) controlled finger movement systems. Unless completely implemented yet is how to recover the feeling through his own prosthesis. The feeling restore gives a wide range of information regarding the touch, grasp, slippage, surface texture, surface material, and the object's temperature.

1.2 The concept of the haptic feedback stimulation system



The artificial prosthetic hand is the best solution for amputees to coexist in the society. Many problems rose after wearing the prosthetic hand for many hours such as the heavy weight and sensory feedback requirement [3]. Thus, numerous researches on the haptic feedback system tried to develop prosthetic that can feel as close as possible to the real hand, and can perform identical activities with a high number of degrees of freedom as near as possible to the real hand ability.

The importance of providing feeling from the tactile prosthetic hand to the patient is not only limited to transferring the feeling of the handgrip, but it also helps the user to control the applied contact force to prevent sliding of objects. In addition, the main important function of the haptic system is to enable the user to detect surface type, roughness, temperature, humidity, and rigidity, depending on the sensing types that are used in the tactile system. Usually, the tactile sensors mount on one or more fingertip of the prosthetic hand or sometimes cover the entire prosthetic hand. The main function of the tactile sensory system is to measure the environmental parameters and provide it to the microcontroller as analog signals, in order to process the data. The decision orders that outputs from the microcontroller is used as a manipulating signal to drive the haptic feedback actuators, in order to excite the nervous system of the amputee's residual limb. Such excitation transfers the feeling to the patient's brain and enables the user to recognize the environment through the use of prosthetic hand. For example, the main steps of the force-pressure detection in a haptic feedback stimulation system are presented in Figure 1.1



Figure 1.1: The concept of the haptic feedback stimulation system.

1.3 The classification of haptic feedback stimulation system

The creation of accurate connection between the sensing system signals of the artificial hand and the physiological nerve channels of patients' residual limbs is still the main challenge faced by the industry of tactile prosthetic hand. Indeed, amputees can feel the recreated sensation from hand prostheses in two ways. The first method is invasive and requires a direct connection with the neural structures via surgical access to the nerves of the amputees [5, 6]. The second method deploys the non-invasive feedback stimulation using devices attached on the residual limbs to excite the nerves that originally serves the lost hand [7, 8]. A long training hours is often required for a patient of upper limb amputation to get familiar with a prosthetic hand equipped with haptic feedback stimulation system [9]. The haptic system comprises

of tactile sensors which then transmits the measurement signals as the input signals to the feedback stimulation system.

The tactile system consists of three main parts: the sensing system, the feedback stimulation system, and the computer processing system. Measuring different parameters from the surrounding and converting it to the electrical signals are the main function of the sensing system. Pressure of sensors are used to measure the contact force or pressure between the prosthetic hand and the object, for instance, QTC [10], Force Sensitive Resistors (FSR) [11], piezoelectric sensor [7], and biotac sensor [12]. The tactile sensory system can be classified into five classes based on its function which consists of the pressure detection sensory system [13], slippage detection sensory system [14], the surface texture detection sensory system [15], the material detection sensory system [16], and the temperature detection sensory system [17]. Two or more types of the tactile sensors can be merged to create hybrid sensory systems which have the ability to measure multi types of information at the same operation time [18], as shown in Figure 1.2.

t f e t

The grasp force is measured and transferred to a pressure stimulation on the forearm skin to excite the patient's brain. The haptic feedback stimulation system can be further classified into six displays, depending on how to stimulate the patient's skin and provide the information of the tactile sensory system to the amputee's brain. The six haptic feedback displays are the pressure feedback display, the vibration feedback display, the skin stretch feedback display, the squeeze feedback display, the electro feedback display, and the thermal feedback display [19]. The combination of two or more types of haptic feedback displays lead to create an unusual multi-mode feedback technique where such a system is called the hybrid feedback display, as shown in Figure 1.3.



Figure 1.2: The classification of the tactile sensory system.



Figure 1.3: The classification of the haptic feedback stimulators.

1.4 Withdrawal reflex of the human's upper limb

In general, the upper limb withdrawal is accomplished by mean of the shoulder extension, elbow flexion, and wrist extension [20], by mean of direct connection with motor neurons of the human [21]. In fact, the human's brain recognizes an abnormal temperature rise in the objects in contact with the hand by the mean of the thermal's information provided by the thermoreceptors under the hand's skin. After that, the brain controls the upper limb's neural circuits to direct the arm's muscles and then drive the arm's joints, in order to move the limb in the best manner from the painful environment [22], as shown in Figure 1.4. The response of the upper limb has not been studied in the same detail as the lower limb; however, it has been shown that the reflex response can modulate with the phase of movement, as occurs with reaching tasks in the upper limb.

To enable the amputees to implement fast withdrawal reflexes, against the thermal noxious stimulus has become an effective requiring step in developing the prosthetic arms. Furthermore, to accomplish the main purpose of creating a prosthetic arm comparable to the mechanism of the real arm, the amputee who wears the prosthetic arm must feel the change in temperatures of the environment through his own prosthetic and recognize the painful stimulus. The noninvasive feedback stimulation system of the haptic prosthetic arm assists the amputees to recognize the thermal shock by utilizing its temperature sensors mounted on the prosthetic fingertips. Then, the tactile information about the abnormal thermal situation is conveyed to the amputee's brain by mean of the haptic wearable device [23], which is fixed on the amputee's residual limb. Lastly, the brain orders the prosthetic arm's joints to rapidly drag the arm away from the danger zone. For the purpose of developing a good withdrawal reflex of the feedback stimulation system, the actuating motors of the prosthetic's arm joints, and the controller of the prosthetic arm have to be designed to work, as possible, in high response to achieve a fast withdrawal reflex:





Figure 1.4: The thermal withdrawal reflex of human's upper arm [23]

1.5 Problem statement



Amputees wish to live a normal life similar as other healthy human beings. An ideal prosthesis should help amputees in making progress and try something new in their daily life. While actually, they feel like robots when they use their own upper limb prostheses because of the lack of the sensation. Subsequently, the amputees need to recover the missing sensation in order to get information from their surroundings and improve their activities. The prosthetic hand should be integrated with the feedback stimulation system, in order to convey the touch sensation to the patients' brain and enable them to recover useful information about their surroundings.

Normally, the easy activities, like holding and manipulating objects, become very hard work at the absence of the touch information. In this case, the amputees will not be able to decide how much the hand must open or close, or to determine the strength of the grasp force. The high applied grasping force leads to damaging or trashing of the grasped object, while the light force causes the object to slip out of the hand. Through the same point of view, the inability of the amputees to perceive the surface texture and temperature sensations through their own prostheses deprives them of getting a wealth of information about the environment around them. Without the surface texture sensation, it would be very hard to identify the types and the kinds of the surfaces. Furthermore, the absence of temperature sensitivity leads to prevent the amputees from useful tactile information such as material discrimination, extreme temperature avoidance, and psychological comfort. In addition, the lack of temperature feedback may cause damage to the prostheses through exposure to high temperatures without the knowledge of the users.

Part of the reason for this condition is that developments in prosthetic technology have only focused primarily on improving the actuation, dexterity, and control [24-26], with less work directed at providing feedback channels outside of vision [21, 27]. Moreover, researchers in literature investigated several issues related to equipping the artificial prosthetic hand with the haptic feedback stimulation system. Firstly, issues related to the problems that make the amputees feel uncomfortable when using the haptic prosthetic hand, like the heavyweight [28], the high noise of actuators [29], and absence of sensation through the prostheses [30] were discussed. Meanwhile the increase in energy consumption due to using the auxiliary equipment of the haptic feedback stimulation system is diagnosed as the second issue [12, 31]. Besides, issues concerned with the ability of the patient's brain to recognize and analyze the multi-information delivered from the sensory system at the same time [32], for example, when using two or more different type of sensors lead to the reduction of the recognition accuracy. Finally, issues regarding the deficiency of design of a haptic prosthetic hand having the ability to accomplish all the sensory tasks and functions comparable to the human real hand, for instance, lack of the ability for implementing a withdrawal reflex due to the painful noxious stimulus [33] were also discussed. In general, it can be concluded that the main three disadvantages of haptic feedback stimulation system are: (i) patient's brain may get confused due to the massive amount of data analysis from the sensory system during the operating of hand prostheses, (ii) the need of long hours of pre-training on how to recognize the sensory information, (iii) the prosthetic's user is unable to perform entire tasks due to the prosthetic design limitation.

The previous studies mainly investigated the ability to enhance the performance of the prosthetic arm by mean of recovering only one type of the missing sensation using one type of feedback stimulator, for instance, detecting the contact pressure by the prostatic hand, which integrated with pressure sensors, by mean a vibration feedback stimulation system [4, 19], as shown in Figure 1.5.

Nevertheless, there appears to be no clear research on the ability of recovering the entire missing sensation by using a hybrid feedback stimulation system without brain confusing, in addition to producing a functional prosthetic arm, which has the ability to perform multitasks similar to a healthy human arm. However, this gap, in particular, has not been investigated clearly in the existing literature. Therefore, due to this, a study is required to design and evaluate a hybrid haptic feedback stimulation system to enable the amputees of upper limb mutilation to recognize a multi-information about the environment in an easier way without any issues related to brain confusing or long pre-training requiring. In addition, such system will be able to detect the thermal noxious stimulus which enable the amputees to implement a withdrawal reflex in a quick manner.



Figure 1.5: The research gap.

1.6 Research Objectives

In specific, the main research objectives of this study are listed as follows:

- (i) To enable amputees for recognizing the multi tactile sensation by using the hybrid haptic feedback stimulation.
- (ii) To develop a new functionality for detecting the thermal noxious stimulus by using the hybrid haptic feedback stimulation system, which is in charge of enabling the amputees to implement withdrawal reflex quickly.

(iii)To evaluate the functionality and accuracy of designed tactile prosthetic arm and its haptic system for detection of the tactile sensations and noxious stimulus using healthy volunteers.

1.7 Scopes

The scope of this research is limited to study the interaction between the upper limb prostheses and its users, which includes the following:

- (i) The design of the wearable feedback stimulation devices have been performed via Solidwork 2018 program and Raise 3D N2 Dual Plus printer of 305 x 305 x 610 mm maximum size using Acrylonitrile Butadiene Styrene (ABS) material.
- (ii) The prosthetic hand was modified with a new hybrid haptic feedback stimulation system, in order to enable the amputees to clearly identify the missing sensation. The detection accuracy, brain confusion, and pre-training requiring are chosen as the main factors of evaluating the proposed haptic system. Thus, the patient's brain perceives the information by a wearable hybrid feedback stimulator. The wearable hybrid device consists of a single pressure actuator, three vibration actuators, and one thermal actuator.
- (iii) The hybrid haptic feedback stimulation system was programmed to enable the amputees to perform a fast withdrawal reflex and rapidly remove the tactile prosthetic arm away from the painful stimulus like a hot stove.
- (iv) The interfacing between the tactile sensory system and the haptic feedback stimulation system with the computer system have been done by using Matlab GUI program and Matlab/Simulink program updated with Simulink support package for Arduino hardware toolbox. While, the calculation and the results have been accomplished by using Matlab 2018b code. Finally, healthy body volunteers have been compensated for the lack of amputees, in order to verify the functionality of the designed haptic system and prove the scientific contribution.

1.8 Significant of Research Study

The Significant of research study can be proved by performing a comparison study between the SIR results of the current work and previous studies, as summarized in Table 2.1. The selected previous studies were selected as similar as possible to this work, in which spot pressure, vibration, and temperature sensors were developed in the respective works. Actually, previous studies used different types of feedback stimulation system, such as pressure, vibration, electro, squeeze, and skin stretch to compare the functionality of the designed wearable device with all types of the existing feedback stimulation systems. In addition, Table 2.1 also summarizes the information about the installation position of the previous haptic feedback displays and type of volunteers.

The SIR results indicated that the current work present the best results in all the experiment examinations. In fact, it should be noted that, as compared to previous studies, no initial exercise and pre-training were included in this work in order to increase the recognition rate of the volunteers during the experiments. However, it is concluded that the performance of the proposed hybrid feedback stimulation system to help the amputees to recover the sensation is more effective than using each feedback display individually.



CHAPTER 2

LITERATURE REVIEW

2.1 Background

The rapid advances in medical science in recent decades are notable. Unfortunately, few effective researchers have been performed to overcome the problems of the amputations of the upper limbs. A statistical study was conducted on 2477 participants of upper limb amputation [34-36]. The study concluded that the patient's requirement is to allow him to manage the size of the various objects as normally as possible. Besides, to create an artificial hand that is very similar to a healthy human hand in appearance and functionality.

The main aim of this review is to highlight the essential techniques and the classification of the non-invasive feedback stimulation system. Such a system has been developed to assist the patients of their upper limb amputation to regenerate the missing sensation through his prosthetic arm. In general, the functionality, wearability, effectivity, and comfort criteria were selected as the main comparison points between the previous studies, as shown in Figure 2.1.





Figure 2.1: Evaluation criteria for literature review.

2.2 Types of Non-Invasive Feedback Stimulation wearable device

Normally, the noninvasive tactile stimulation system is a wearable medical device manufactured to pass the measurable sensory information to the haptic sensation by emulating the mechanoreceptors of the human skin [37]. In general, we can say that the noninvasive feedback stimulation system is a mechanical, vibrational system, or electro system that in response to stimulating the patient's skin in his residual parts of the amputation body.

2.2.1 Pressure Feedback Display

The pressure feedback display means passing the tactile sensory information to the patient's brain by mechanically pressing the skin of the patient's residual part [38]. The installation of the pressure feedback stimulation device on the forearm of healthy participants was studied, to augment the performance of the myoelectric prosthetic arm and recreate the missing sensation of touch [38]. The 15 mm plastic beams with 12 mm diameter plastic buttons of a circular shape are driven by 5 DC servo motors of type Graupner DS281. The motors were used to directly apply pressure on the patient's arm. The applying pressure is generated in proportional amounts with the value of the sensed contact pressure, as described in Figure 2.2.

A similar technique has been utilized in the second article [39] to study the best location of the pressure device to install and the optimum pressure level of, to

REFERENCES

- 1. LeBlanc, M., *Estimates of Amputee Population*. 2008: Online Referencing.
- 2. Sheehan, T.P., *Rehabilitation and Prosthetic Restoration in Upper Limb Amputation*. 2015.
- Pylatiuk, C., S. Schulz, and L. Döderlein, *Results of an Internet survey of myoelectric prosthetic hand users*. Prosthetics and orthotics international, 2007. **31**(4): p. 362-370.
- 4. Mohammed Najeh Nemah, et al., *Design a hybrid haptic feedback* stimulation device for helping the prostheses' patients to recover the sensation, in International Conference on Mechanical & Manufacturing Engineering 2019 (ICME2019). 2019: Melaka, Malaysia.
- 5. Graczyk, E.L., et al., *The neural basis of perceived intensity in natural and artificial touch*. Science translational medicine, 2016. **8**(362): p. 362ra142-362ra142.
- 6. Schiefer, M., et al., Sensory feedback by peripheral nerve stimulation improves task performance in individuals with upper limb loss using a myoelectric prosthesis. Journal of neural engineering, 2015. **13**(1): p. 016001.
- STOICA, I., Tactile Feedback Experiments for Forearm Prosthesis with Myoelectric Control. SCIENCE AND TECHNOLOGY, 2017. 20(2): p. 101-114.
- Antfolk, C., et al., Artificial redirection of sensation from prosthetic fingers to the phantom hand map on transradial amputees: vibrotactile versus mechanotactile sensory feedback. IEEE transactions on neural systems and rehabilitation engineering, 2013. 21(1): p. 112-120.
- Battaglia, E., et al. The Rice Haptic Rocker: skin stretch haptic feedback with the Pisa/IIT SoftHand. in World Haptics Conference (WHC), 2017 IEEE.
 2017. Munich, Germany: IEEE.

- Martin, T.B., et al. Tactile gloves for autonomous grasping with the NASA/DARPA Robonaut. in Robotics and Automation, 2004. Proceedings. ICRA'04. 2004 IEEE International Conference on. 2004. IEEE.
- Nabeel, M., et al. Vibrotactile stimulation for 3D printed prosthetic hand. in Robotics and Artificial Intelligence (ICRAI), 2016 2nd International Conference on. 2016. Rawalpindi, Pakistan: IEEE.
- 12. Jimenez, M.C. and J.A. Fishel. *Evaluation of force, vibration and thermal tactile feedback in prosthetic limbs.* in *Haptics Symposium (HAPTICS), 2014 IEEE.* 2014. Houston, TX, USA: IEEE.
- Nemah, M.N., et al., Development and evaluation of a spot sensor glove for the tactile prosthetic hand. International Journal of Engineering and Technology (UAE), 2018. 7(4): p. 63-69.
- Osborn, L., et al. Tactile feedback in upper limb prosthetic devices using flexible textile force sensors. in Biomedical Robotics and Biomechatronics (2014 5th IEEE RAS & EMBS International Conference on. 2014., Sao Paulo, Brazil: IEEE.
- 15. Pamungkas, D. and K. Ward. *Tactile sensing system using electro-tactile feedback*. in *Automation, Robotics and Applications (ICARA), 2015 6th International Conference on*. 2015. Queenstown, New Zealand: IEEE.
- 16. Aziziaghdam, M. and E. Samur. Providing contact sensory feedback for upper limb robotic prosthesis. in Haptics Symposium (HAPTICS), 2014 IEEE. 2014. IEEE.
- Aziziaghdam, M. and E. Samur, *Contact Feedback for Upper Limb Prostheses.* TrC-IFToMM Symposium on Theory of Machines and Mechanisms, 2015: p. 1-6.
- Aziziaghdam, M. and E. Samur, *Real-Time Contact Sensory Feedback for* Upper Limb Robotic Prostheses. IEEE/ASME Transactions on Mechatronics, 2017. 22(4): p. 1786-1795.
- Nemah, M.N., et al., A Review of Non-Invasive Haptic Feedback stimulation Techniques for Upper Extremity Prostheses. International Journal of Integrated Engineering, 2019. 11(1).
- 20. Bark, K.Y.J., *Rotational skin stretch feedback: a new approach to wearable haptic display.* Vol. UMI Number: 3351422. 2009: Stanford University.

- Fan, R.E., et al., *A haptic feedback system for lower-limb prostheses*. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2008. 16(3): p. 270-277.
- 22. Riley, Z.A., E. Krepkovich, and E. Mayland, *Flexion-withdrawal reflexes in the upper-limb adapt to the position of the limb.* Palo Alto, CA, 2009.
- 23. Puld, P.
- *Withdrawal Reflex.* 2017, Julay 21; Available from: <u>http://physiologyplus.com/withdrawal-reflex/</u>.
- Zollo, L., et al., Biomechatronic design and control of an anthropomorphic artificial hand for prosthetic and robotic applications. IEEE/ASME Transactions On Mechatronics, 2007. 12(4): p. 418-429.
- 25. Edin, B.B., et al. Bio-inspired approach for the design and characterization of a tactile sensory system for a cybernetic prosthetic hand. in Proceedings 2006 IEEE International Conference on Robotics and Automation, 2006. ICRA 2006. 2006. IEEE.
- Cipriani, C., et al., On the shared control of an EMG-controlled prosthetic hand: analysis of user-prosthesis interaction. IEEE Transactions on Robotics, 2008. 24(1): p. 170-184.
- 27. Chatterjee, A., et al. *Quantifying prosthesis control improvements using a vibrotactile representation of grip force*. in 2008 IEEE Region 5 Conference.
 2008. IEEE.
- 28. Huang, H., et al. Experiment and investigation of two types of vibrotactile devices. in Biomedical Robotics and Biomechatronics (BioRob), 2016 6th IEEE International Conference on. 2016. Singapore, Singapore: Ieee.
- 29. Kapur, P., et al. Spatially distributed tactile feedback for kinesthetic motion guidance. in Haptics Symposium 2010. 2010. Waltham, Massachusetts: IEEE.
- 30. Wheeler, J., et al., Investigation of rotational skin stretch for proprioceptive feedback with application to myoelectric systems. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2010. 18(1): p. 58-66.
- D'Alonzo, M., F. Clemente, and C. Cipriani, Vibrotactile stimulation promotes embodiment of an alien hand in amputees with phantom sensations. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2015.
 23(3): p. 450-457.

- 32. Motamedi, M.R., J.-P. Roberge, and V. Duchaine, *The Use of vibrotactile feedback to restore texture recognition capabilities, and the effect of subject training.* IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2017. 25(8): p. 1230-1239.
- Fukushima, S., et al., Artificial Replacement of Human Sensation Using Haptic Transplant Technology. IEEE Transactions on Industrial Electronics, 2018. 65(5): p. 3985-3994.
- Marks, L.J. and J.W. Michael, *Science, medicine, and the future: artificial limbs.* BMJ: British Medical Journal, 2001. **323**(7315): p. 732.
- 35. Yoshikawa, M., et al. Trans-radial prosthesis with three opposed fingers. in Intelligent Robots and Systems (IROS), 2013 IEEE/RSJ International Conference on. 2013. Tokyo, Japan,: IEEE.
- Atkins, D.J., D.C. Heard, and W.H. Donovan, *Epidemiologic overview of individuals with upper-limb loss and their reported research priorities*. JPO: Journal of Prosthetics and Orthotics, 1996. 8(1): p. 2-11.
- 37. Dahiya, R.S., et al., *Tactile sensing—from humans to humanoids*. IEEE transactions on robotics, 2010. **26**(1): p. 1-20.
- 38. Antfolk, C., et al., Design and technical construction of a tactile display for sensory feedback in a hand prosthesis system. Biomedical engineering online, 2010. 9(1): p. 50.
- Antfolk, C., et al., *Transfer of tactile input from an artificial hand to the forearm: experiments in amputees and able-bodied volunteers*. Disability and Rehabilitation: Assistive Technology, 2013. 8(3): p. 249-254.
- 40. Culjat, M.O., et al. Remote tactile sensing glove-based system. in Engineering in Medicine and Biology Society (EMBC), 2010 Annual International Conference of the IEEE. 2010. Buenos Aires, Argentina: IEEE.
- 41. Fukushima, S., T. Nozaki, and K. Ohnishi. Development of haptic prosthetic hand for realization of intuitive operation. in Industrial Electronics Society, IECON 2016-42nd Annual Conference of the IEEE. 2016. IEEE.
- Savioz, G., V. Ruchet, and Y. Perriard. Study of a miniature magnetorheological fluid actuator for haptic devices. in Advanced Intelligent Mechatronics (AIM), 2010 IEEE/ASME International Conference on. 2010. Montreal, ON, Canada: IEEE.

- 43. Savioz, G. and Y. Perriard. Self-sensing of linear short-stroke actuators for multi-finger haptic interfaces using induced high frequency oscillations. in Advanced Intelligent Mechatronics (AIM), 2012 IEEE/ASME International Conference on. 2012. IEEE.
- Fontana, J.M., et al., Vibrotactile Stimulation in the Upper-Arm for Restoring Individual Finger Sensations in Hand Prosthesis. Journal of Medical and Biological Engineering, 2018. 38(5): p. 782–789.
- 45. Bimbo, J., et al. Teleoperation in cluttered environments using wearable haptic feedback. in Intelligent Robots and Systems (IROS), 2017 IEEE/RSJ International Conference on. 2017. IEEE.
- 46. Walker, J.M., et al., *Tactile feedback of object slip facilitates virtual object manipulation*. IEEE transactions on haptics, 2015. **8**(4): p. 454-466.
- 47. Li, T., et al., *Tactile display on the remaining hand for unilateral hand amputees*. Current Directions in Biomedical Engineering, 2016. 2(1): p. 399-403.
- 48. Cheng, A., et al. Conveying the configuration of a virtual human hand using vibrotactile feedback. in Haptics Symposium (HAPTICS), 2012 IEEE. 2012. IEEE.
- 49. Yamada, H., et al. Investigation of a cognitive strain on hand grasping induced by sensory feedback for myoelectric hand. in Robotics and Automation (ICRA), 2016 IEEE International Conference on. 2016. Stockholm, Sweden: IEEE.
- 50. Ninu, A., et al., Closed-loop control of grasping with a myoelectric hand prosthesis: Which are the relevant feedback variables for force control? IEEE transactions on neural systems and rehabilitation engineering, 2014. 22(5): p. 1041-1052.
- 51. Clemente, F., et al., Non-invasive, temporally discrete feedback of object contact and release improves grasp control of closed-loop myoelectric transradial prostheses. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2016. 24(12): p. 1314-1322.
- Raveh, E., J. Friedman, and S. Portnoy, Visuomotor behaviors and performance in a dual-task paradigm with and without vibrotactile feedback when using a myoelectric controlled hand. Assistive Technology, 2018. 30(5): p. 274-280.

- 53. D'Alonzo, M., C. Cipriani, and M.C. Carrozza. Vibrotactile sensory substitution in multi-fingered hand prostheses: Evaluation studies. in Rehabilitation Robotics (ICORR), 2011 IEEE International Conference on. 2011. IEEE.
- 54. Cipriani, C., M. D'Alonzo, and M.C. Carrozza, *A miniature vibrotactile sensory substitution device for multifingered hand prosthetics*. IEEE transactions on biomedical engineering, 2012. **59**(2): p. 400-408.
- 55. Kapur, P., et al. Vibrotactile feedback system for intuitive upper-limb rehabilitation. in EuroHaptics conference, 2009 and Symposium on Haptic Interfaces for Virtual Environment and Teleoperator Systems. World Haptics 2009. Third Joint. 2009. IEEE.
- 56. Bark, K., et al. Lessons in using vibrotactile feedback to guide fast arm motions. in World Haptics Conference (WHC), 2011 IEEE. 2011. IEEE.
- 57. Christiansen, R., et al. Vibrotactile feedback of pose error enhances myoelectric control of a prosthetic hand. in World Haptics Conference (WHC), 2013. 2013. IEEE.
- 58. Hanif, N.M., et al. Vibratory feedback for artificial hands. in Electronics, Computer and Computation (ICECCO), 2013 International Conference on. 2013. IEEE.
- 59. Gurari, N., et al. Environment discrimination with vibration feedback to the foot, arm, and fingertip. in Rehabilitation Robotics, 2009. ICORR 2009. IEEE International Conference on. 2009. IEEE.
- 60. Mohammed Najeh Nemah, L.C.Y., Ong Puluy,, A vibrotactile prosthetic device for detection of contact pressure and surface texture in upper extremity. In progress: International Journal of Advanced Robotic Systems, 2019.
- Aboseria, M., et al., Discrete Vibro-Tactile Feedback Prevents Object Slippage in Hand Prostheses More Intuitively Than Other Modalities. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2018. 26(8): p. 1577-1584.
- Kayhan, O., A.K. Nennioglu, and E. Samur. A skin stretch tactor for sensory substitution of wrist proprioception. in Haptics Symposium (HAPTICS), 2018 IEEE. 2018. San Francisco, CA, USA: IEEE.

- 63. Rossi, M., et al., *Hap-pro: a wearable haptic device for proprioceptive feedback*. IEEE Transactions on Biomedical Engineering, 2018.
- 64. Bark, K., et al. A wearable skin stretch device for haptic feedback. in EuroHaptics conference, 2009 and Symposium on Haptic Interfaces for Virtual Environment and Teleoperator Systems. World Haptics 2009. Third Joint. 2009. Salt Lake City, UT, USA: IEEE.
- 65. Bark, K., et al., *Rotational skin stretch feedback: A wearable haptic display for motion.* IEEE Transactions on Haptics, 2010. **3**(3): p. 166-176.
- 66. Chinello, F., et al. *Design of a wearable skin stretch cutaneous device for the upper limb.* in *Haptics Symposium (HAPTICS), 2016 IEEE.* 2016. IEEE.
- 67. Chinello, F., et al., *Design and evaluation of a wearable skin stretch device for haptic guidance*. IEEE Robotics and Automation Letters, 2018. 3(1): p. 524-531.
- 68. Clark, J.P., S.Y. Kim, and M.K. O'Malley. *The rice haptic rocker: Altering the perception of skin stretch through mapping and geometric design.* in *IEEE Haptics Symposium (HAPTICS).* 2018. San Francisco, CA, USA.
- 69. Casini, S., et al. Design and realization of the cuff-clenching upper-limb force feedback wearable device for distributed mechano-tactile stimulation of normal and tangential skin forces. in Intelligent Robots and Systems (IROS), 2015 IEEE/RSJ International Conference on. 2015. , Hamburg, Germany: IEEE.
- 70. Godfrey, S.B., et al. Influence of force feedback on grasp force modulation in prosthetic applications: A preliminary study. in Engineering in Medicine and Biology Society (EMBC), 2016 IEEE 38th Annual International Conference of the. 2016. IEEE.
- Treadway, E., et al. The role of auxiliary and referred haptic feedback in myoelectric control. in World Haptics Conference (WHC), 2015 IEEE. 2015.
 Evanston, IL, USA: IEEE.
- 72. Morita, T., T. Kikuchi, and C. Ishii, Development of Sensory Feedback Device for Myoelectric Prosthetic Hand to Provide Hardness of Objects to Users. Journal of Robotics and Mechatronics, 2016. 28(3): p. 361-370.
- 73. Bianchi, M., et al. *Design and preliminary affective characterization of a novel fabric-based tactile display.* in *Haptics Symposium (HAPTICS), 2014 IEEE.* 2014., Houston, TX, USA: IEEE.

- 74. Damian, D.D., et al. Wearable haptic device for cutaneous force and slip speed display. in Robotics and Automation (ICRA), 2012 IEEE International Conference on. 2012. Saint Paul, MN, USA: IEEE.
- 75. Franceschi, M., et al., *A system for electrotactile feedback using electronic skin and flexible matrix electrodes: Experimental evaluation*. IEEE transactions on haptics, 2017. **10**(2): p. 162-172.
- Štrbac, M., et al., Short-and long-term learning of feedforward control of a myoelectric prosthesis with sensory feedback by amputees. IEEE Trans. Neural Syst. Rehabil. Eng.[Internet], 2017. 25(11): p. 2133 2145.
- Strbac, M., et al., Integrated and flexible multichannel interface for electrotactile stimulation. Journal of neural engineering, 2016. 13(4): p. 046014.
- 78. Dosen, S., et al., *Multichannel electrotactile feedback with spatial and mixed coding for closed-loop control of grasping force in hand prostheses*. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2017. 25(3): p. 183-195.
- 79. Franceschi, M., et al. Preliminary evaluation of the tactile feedback system based on artificial skin and electrotactile stimulation. in 2015 37th Annual International Conference of the IEEE Engineering in Medicine and Biology Society (EMBC). 2015., Milan, Italy: IEEE.
- 80. Chai, G., et al. Phantom finger perception evoked with transcutaneous electrical stimulation for sensory feedback of prosthetic hand. in Neural Engineering (NER), 2013 6th International IEEE/EMBS Conference on. 2013. IEEE.
- Liu, X., et al. A sensory feedback system for prosthetic hand based on evoked tactile sensation. in Engineering in Medicine and Biology Society (EMBC), 2015 37th Annual International Conference of the IEEE. 2015. IEEE.
- 82. Germany, E.I., E.J. Pino, and P.E. Aqueveque. *Myoelectric intuitive control* and transcutaneous electrical stimulation of the forearm for vibrotactile sensation feedback applied to a 3D printed prosthetic hand. in Engineering in Medicine and Biology Society (EMBC), 2016 IEEE 38th Annual International Conference of the. 2016. Orlando, FL, USA: IEEE.

- Jiang, L., et al., A novel hybrid closed-loop control approach for dexterous prosthetic hand based on myoelectric control and electrical stimulation. Industrial Robot: An International Journal, 2018.
- Dosen, S., M.-C. Schaeffer, and D. Farina, *Time-division multiplexing for myoelectric closed-loop control using electrotactile feedback*. Journal of neuroengineering and rehabilitation, 2014. 11(1): p. 138.
- Schweisfurth, M.A., et al., *Electrotactile EMG feedback improves the control* of prosthesis grasping force. Journal of neural engineering, 2016. 13(5): p. 056010.
- 86. Jiang, L., et al. Noise cancellation for electrotactile sensory feedback of myoelectric forearm prostheses. in Information and Automation (ICIA), 2014 IEEE International Conference on. 2014. IEEE.
- Xu, H., et al., *Effects of different tactile feedback on myoelectric closed-loop control for grasping based on electrotactile stimulation*. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2016. 24(8): p. 827-836.
- 88. Isaković, M., et al., *Electrotactile feedback improves performance and facilitates learning in the routine grasping task.* European journal of translational myology, 2016. **26**(3).
- 89. Li, P., et al. *Effects of electrode size and spacing on sensory modalities in the phantom thumb perception area for the forearm amputees.* in *EMBC.* 2015.
- 90. Chai, G., D. Zhang, and X. Zhu, *Developing non-somatotopic phantom finger* sensation to comparable levels of somatotopic sensation through user training with electrotactile stimulation. IEEE Transactions on Neural Systems and Rehabilitation Engineering, 2017. **25**(5): p. 469-480.
- 91. Gabardi, M., et al. Development of a miniaturized thermal module designed for integration in a wearable haptic device. in Haptics Symposium (HAPTICS), 2018 IEEE. 2018. IEEE.
- Gallo, S., et al., A flexible multimodal tactile display for delivering shape and material information. Sensors and Actuators A: Physical, 2015. 236: p. 180-189.
- 93. Ueda, Y. and C. Ishii. Development of a feedback device of temperature sensation for a myoelectric prosthetic hand by using Peltier element. in 2016 International Conference on Advanced Mechatronic Systems (ICAMechS). 2016., Melbourne, VIC, Australia: IEEE.

- 94. Ueda, Y. and C. Ishii, Feedback device of temperature sensation for a myoelectric prosthetic hand. Advances in Science, Technology and Engineering Systems Journal, 2017. 2: p. 41- 47.
- 95. Sato, K. and T. Maeno. Presentation of sudden temperature change using spatially divided warm and cool stimuli. in International Conference on Human Haptic Sensing and Touch Enabled Computer Applications. 2012. Springer.
- 96. Nakatani, M., et al. A novel multimodal tactile module that can provide vibrothermal feedback. in International AsiaHaptics conference. 2016. Springer.
- 97. Gallo, S., et al. Design and control of a novel thermo-tactile multimodal display. in Haptics Symposium (HAPTICS), 2014 IEEE. 2014. Ieee.
- 98. Mohammed Najeh Nemah, C.Y.L., Joerg Hoffmann, Winfried Kraft, Martin Benjak, Gerrit Lange, Pauline Ong, and Ching Theng Koh, A hybrid haptic feedback stimulation system for upper limb prostheses using vibration stimulators. 2018: International Journal of Advanced Robotic Systems. p. (In process).
- 99. Huang, H., et al. Multi-modal Sensory Feedback System for Upper Limb Amputees. in CAS (NGCAS), 2017 New Generation of. 2017. IEEE.
- 100. Gabardi, M., et al. A High Performance Thermal Control for Simulation of Different Materials in a Fingertip Haptic Device. in International Conference on Human Haptic Sensing and Touch Enabled Computer Applications. 2018. Springer.
- 101. Nemah, M.N., et al., A Wearable Hybrid Haptic Feedback Stimulation Device for Upper Limb Prostheses. International Journal of Mechanical and Mechatronics Engineering (IJMME), 2019. 19(05): p. 104-114.
- 102. OnlineShop. Micro Servo 5-10g / SG90 Analog. 2018; Available from: <u>http://www.towerpro.com.tw</u>.
- 103. PrecisionMicrodrives. *10mm Linear Resonant Actuator*. 2018; Available from: https://www.precisionmicrodrives.com.
- 104. HB Brand Electronic Components. *Thermoelectric Cooler TEC1-12706*.
 2019; Available from: <u>www.hebeiltd.com.cn</u>.
- 105. Texas Instruments. *Linear and Switching Voltage Regulator Fundamentals*.
 2011; Available from: <u>http://www.ti.com/lit/an/snva558/snva558.pdf</u>.

- 106. Lazada. 1 Channel 5V Relay Module With Optocoupler Protection. 2019; Available from: https://www.lazada.com.ph/products/1-channel-5v-relaymodule-with-optocoupler-protection-i100047427-s100061336.html.
- Peratech. QTC SP200 Series Datasheet SP200-05 Series, Single Point Sensors. November 2015; Available from: https://www.peratech.com.
- 108. Yaghootkar, B., Azimi, S., & Bahreyni, B. (2017). A high-performance piezoelectric vibration sensor. IEEE Sensors Journal, 17(13), 4005-4012.
- 109. Texas Instruments. LM35 Precision Centigrade Temperature Sensors. 2017, December; Available from: www.ti.com.