EFFECT OF FIELD UTILIZATION FACTOR ON AIR BREAKDOWN LEVEL UNDER IMPULSE LIGHTNING IN POINT-SPHERE ELECTRODE SYSTEM

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A project report submitted in partial fulfillment of the requirement for the award of the Degree of Master of Electric Power

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JULY 2014
ABSTRACT

Nowadays, the high voltage power is very important to industries. Due to growing of technology, the power equipment also improves and innovates to have the best performance. The high voltage power equipment is mainly subjected to spark over voltage. Spark over can be useful in some cases and may give bad effect or damage the machine. Therefore the research on the behavior of spark over, breakdown voltage is signified in the electrical engineering designing process. The project is started with an experimental setup to get the standard impulse voltage. This lightning impulse voltage is ensuring to follow the standard of BS EN 60060-1:2010. The procedure of this experiment follows the TERCO catalogue documentation. In this project, the standard point-sphere gap is use to measurements of $U_{50}$ breakdown voltages. A metallic point electrode is separated by a certain distance form a sphere gap. Also, the gap length between the spheres will be varied from 1 cm to 3 cm. The procedure to get $U_{50}$ is followed to Up and Down method. FEMM software is use for simulation and analysis of electric field distribution for point-sphere electrode. This software provides a wide range of simulation applications for controlling the complexity of both modelling and analysis of a system. The value of $U_{50}$ obtained is used in this simulation. The characteristic of field intensity will be analysed for all gaps. The average of field intensity and field utilization factor F.U.F will be analysed by using this software.
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CHAPTER 1

PROJECT OVERVIEW

1.1 Introduction

Nowadays, the high voltage power is very important to industries. Due to growing of technology, the power equipment also improves and innovates to have the best performance. The high voltage power equipment’s is mainly subjected to spark over voltage. For example, the lighting strikes, switching action and a protective device are related to the air gap breakdown studied especially to determine the safe clearance required for proper insulation level. Thus the study of air breakdown voltage is important and is needed in the power system.

There are many of research has been done before to understand the fundamental of the voltage breakdown. The research result of voltage breakdown characteristics has a great significance to power technology, especially for designing an overhead line, substation equipment and various air insulated HV equipment.

The study of breakdown voltage is important to see the spark over behavior between two electrodes with the specific gap in the air. In this project two different shapes of conductor (point-sphere), will be experimental to measure the voltage breakdown value. Impulse lightning voltage will be generated by single stage HV impulse voltage circuit. The procedure to get $U_{50}$ is being by followed the standard that describes in BS EN 60060-1:2010. The field intensity in electrode is simulated using FEMM simulation software. This great software enables the user to clearly see the field intensity, magnitude and way of field vector graphically. The comparison of
voltage value and gap size against the field intensity of the electrode also easily can be simulated by this software.

### 1.2 Problem statement

Lightning, spark-over, flashover breakdown voltage is a part of electric fundamental that significant to our technology especially in high voltage equipment. Spark over can be useful in some cases (for example spark plug and ignition devices) and may give side effect or damage (sparking in switching devices) to the machine. Uncontrolled spark over phenomenon in the electrical equipment also cause an increasing of maintenance cost, wasting time and manpower, also effect to productivity especially in the manufacturing sector. Air can be a good natural insulation, but in some cases, it can transform into conductive nature. This phenomenon is subjective to physical condition such as a shape, gap, gas temperature and etc. Therefore the research on the behavior of spark over, breakdown voltage is important in the electrical engineering designing process.

### 1.3 Project objective

1. To understand the lightning impulse voltage characteristic
2. To setup a circuit for generating lightning impulse voltage
3. To arrange the vertical ‘point to sphere’ electrode apparatus in normal air condition.
4. To get the $U_{50}$ value, using ‘up and down method’ by follow to BS EN 60060-1:2010.
5. To simulate and analysis the field intensity of point-sphere electrode vertical arrangement by using FEMM software.
6. To analyze the effect of voltage applied and gap size against a field intensity produce by point-sphere electrode.
CHAPTER 2

LITERATURE REVIEW

2.1 Understanding of lightning

Lightning is a natural phenomenon, strikes almost every day in our world. About 100 times are noted that lightning strike towards the surface on earth for every second. Because of this phenomenon, the governments suffer major losses at every year. It also would cause horrific injury and fatality to humans and animals. Though the amount of people struck by lightning might appear very minor, lightning is one of the leading natural disaster caused deaths in the world. The survivors of lightning strikes often suffer from long term memory loss, attention deficits, sleep disorders, numbness, dizziness, stiffness in joints, fatigue, muscle spasms, irritability and depression. The lightning may affect almost every organ system as the current passes through the human body taking the shortest pathways between the contact points. Srinivasan & Gu [1] stated that there are 25.9% of lightning strike occurrences for victims who have sheltered under trees or shades, whereas 37% at open space area. Head and neck injury is two common areas which have an effect on the lightning strike victims with 77.78% and 74% respectively. Only 29.63% of the cases presented with ear bleeding. United State National Lightning Safety Institution reported that Malaysia has highest lightning activities in the world whilst the average-thunder day level for Malaysia’s capital Kuala Lumpur within 180 - 260 days per annum. The lightning ground flash density is about 15-20 strike per km per year [2].

Lightning has an extremely high current, high voltage and transient electric discharge. A single lightning bolt is very powerful, releasing enough energy to light a
100-watt light bulb for more than three months! This electrical surge is created by a buildup and discharge of positively charged and negatively charged electrical energy. Air rises and descending from the thunderstorm and water and ice particles separate the positively charged areas and the negatively charged areas. The lightning strike begins as an invisible channel of electrically charged air, trying to get to the ground. Then a surge of electricity from the ground moves upwards, creating a lightning strike [3].

L.M. Ong & Ahmad [4] on their paper of Lightning Air Terminals Performance Under Conditions Without Ionization And With Ionization in 2003 found that Malaysia lies near the equator and therefore it is categorized as prone to high lightning and thunderstorm activities. Observations performed by the Malaysian Meteorological Services indicate that thunders occur 200 days a year in Malaysia. Thunderstorms have been suspected to have caused between 50% and 60% of the transient tripping in the transmission and distribution networks for Tenaga Nasional Berhad (TNB), Malaysia’s electric power provider. The main reason could be short of precise and consistent.

Figure 2.1: Lightning at Kuala Lumpur city [2]
2.2 Theory of breakdown

The breakdown voltage is the minimum voltage applied that causes a portion of an insulator become electrically conductive. The fundamental of rapid reduction in the resistance of an electrical insulator when the voltage applied across it exceeds the breakdown voltage it’s called Electrical Breakdown. According to Meek & Craggs [5] on their book of Electrical Breakdown of Gases in 1978, breakdown voltage is a characteristic of an insulator that defines the maximum voltage difference that can be applied across the material before the insulator collapses and conducts. This results in a portion of the insulator becoming electrically conductive. In solid insulating materials, this usually creates a weakened path within the material by creating permanent molecular or physical changes by the sudden current. Electrical breakdown may be a momentary event (as in an electrostatic discharge). Breakdown voltage is also sometimes called the "striking voltage"[6].

2.3 Breakdown in gas

Electrical breakdown occurs within a gas (or in the air) when the dielectric strength of the gas is exceeded. Regions of high electrical stress can cause nearby gas to partially ionize and begin conducting. In standard conditions at atmospheric pressure, gas serves as an excellent insulator, requiring the application of a significant voltage before breaking down [7]. Although air is normally an excellent insulator, when stressed by a sufficiently high voltage, air can begin to break down, becoming partially conductive. If the voltage is sufficiently high, complete electrical breakdown of the air will culminate in an electrical spark or an Electric arc or spark over that bridge the entire gap. While the small sparks generated by electrostatic electricity may barely be audible, larger sparks are often accompanied by a loud snap or a bang. Lightning is an example of an immense spark that can be many miles long [8].
2.4 Sparkover

A spark gap consists of an arrangement of two conducting electrodes separated by a gap usually filled with a gas such as air, designed to allow an electric spark (or we called spark over) to pass between the conductors [9]. When the voltage difference between the conductors exceeds the gap's breakdown voltage, a spark is formed, ionizing the gas and drastically reducing its electrical resistance. An electric current then flows until the path of ionized gas is broken or the current reduces below a minimum value called the "holding current". This usually happens when the voltage drops, but in some cases occurs when the heated gas rises, stretching out and then breaking the filament of ionized gas. Usually, the action of ionizing the gas is violent and disruptive, often leading to sound (ranging from a snap for a spark plug to thunder for a lightning discharge), light and heat [10].

Figure 2.2: Electrical breakdown in air cause small spark over [7]

Figure 2.3: Spark over strikes between of two electrodes in spark gap [9]
2.5 Flashover

Compare to spark over, the flashover arc is a breakdown and the conduction of the air around or along the surface of the insulator, causing an arc along the outside of the insulator. Surface flashovers are generally defined as electric discharge phenomena that develop on the interfaces between adjacent dielectrics leaving conducting traces that cause further degradation of surface dielectric strength. When subjected to a high enough voltage, insulators suffer from the phenomenon of electrical breakdown. When the electric field applied across an insulating substance exceeds in any location the threshold breakdown field for that substance, the insulator suddenly becomes a conductor, causing a large increase in current, an electric arc through the substance [11].

Electrical breakdown occurs when the electric field in the material is strong enough to accelerate free charge carriers to a high enough velocity to knock electrons from atoms when they strike them, ionizing the atoms [12]. These freed electrons and ions are in turn accelerated and strike other atoms, creating more charge carriers, in a chain reaction. Rapidly the insulator becomes filled with mobile charge carriers, and its resistance drops to a low level.

In a solid, the breakdown voltage is proportional to the band gap energy. The air in a region around a high-voltage conductor can break down and ionize without a
catastrophic increase in current; this is called "corona discharge". However if the region of air breakdown extends to another conductor at a different voltage it creates a conductive path between them, and a large current flows through the air, creating an electric arc.

Figure 2.5: Flashover in HV insulator equipment or called “corona discharge” [12]

### 2.6 Paschen law

When deal the gas pressure / type and a gap to analyze the voltage breakdown, the pashens law is considering use. According to Wadhwa [13] in High Voltage Engineering book, Paschen's Law is an equation that gives the breakdown voltage, that is the voltage necessary to start a discharge (spark over), between two electrodes in a gas as a function of pressure and gap length. It is named after Friedrich Paschen who discovered it empirically in 1889.

Paschen studied the breakdown voltage of various gases between parallel metal plates as the gas pressure and varied of gap distance. The voltage necessary to spark over across the gap decreased as the pressure was reduced and then increased gradually, exceeding its original value. He also found that at normal pressure, the
voltage needed to cause spark over reduced as the gap size was reduced but only to a point. As the gap was reduced further, the voltage required to cause spark over began to rise and again exceeded its original value. For a given gas, the voltage is a function only of the product of the pressure and gap length. The curve he found of voltage versus the pressure-gap length product (right) is called Paschen's curve. He found an equation that fitted these curves, which is now called Paschen's law [14].

![Paschen's curve for various gas type](image)

**Figure 2.6:** Paschen’s curve for various gas type [14]

### 2.7 Townsend

Between 1897 and 1901 John Sealy Edward Townsend discovered the process of Townsend discharge. Free Energy, were free electrons are accelerated in an electric field between two electrodes [15]. As the electrons are accelerating they are ionizing more atoms that liberates more electrons that are moving toward the anode (the positive (+)). The ionized atom moves toward the cathode (the negative (-)). This is known as the Electron avalanche also known as Townsend discharge or Townsend avalanche. The Townsend discharge is a gas ionization process where free electrons, accelerated by a sufficiently strong electric field, give rise to electrical conduction through a gas by avalanche multiplication caused by the ionization of molecules by ion impact. When
the number of free charges drops or the electric field weakens, the phenomenon cease.

![Visualisation of a Townsend Avalanche](image)

Figure 2.7: Townsend avalanche visualization [15]

The avalanche is a cascade reaction involving electrons in a region with a sufficiently high electric field in a gaseous medium that can be ionized, such as air [16]. Following an original ionization event, due to such as ionizing radiation, the positive ion drifts towards the cathode, while the free electron drifts towards the anode of the device. If the electric field is strong enough, the free electron gains sufficient energy to liberate a further electron when it next collides with another molecule. The two free electrons then travel towards the anode and gain sufficient energy from the electric field to cause impact ionization when the next collisions occur; and so on. This is effectively a chain reaction of electron generation, and is dependent on the free electrons gaining sufficient energy between collisions to sustain the avalanche [17]. The total number of electrons reaching the anode is equal to the number of collisions, plus the single initiating free electron. The limit to the multiplication in an electron avalanche is known as the Raether limit.

2.8 Marx generator

Marx generator is circuit to generating very high voltage pulses with a huge current. It was invented in 1924 by Erwin Otto Marx. The circuit generates a high-voltage
pulse by charging a number of capacitors in parallel, then suddenly connecting them in series [18].

The figure 2-8 can explain how the Marx Generator works. At first, the $n$ capacitors are charged in parallel to a voltage $V$ by a high voltage DC power supply through the resistors ($R_c$). The spark gaps used as switches have the voltage $V$ across them, but the gaps have a breakdown voltage greater than $V$, so they all behave as open circuits while the capacitors charge. The last gap isolates the output of the generator from the load; without that gap, the load would prevent the capacitors from charging. To create the output pulse, the first spark gap is caused to break down (triggered); the breakdown effectively short the gap, placing the first two capacitors in series, applying a voltage of about $2V$ across the second spark gap. Consequently, the second gap breaks down to add the third capacitor to the "stack", and the process continues to sequentially break down all of the gaps. The last gap connects the output of the series "stack" of capacitors to the load. Ideally, the output voltage will be $n V$, the number of capacitors times the charging voltage, but in practice the value is less. Note that none of the charging resistors $R_c$ are subjected to more than the charging voltage even when the capacitors have been erected.

![Figure 2.8: Marx generator circuit][18]
The charge available is limited to the charge on the capacitors, so the output is a brief pulse as the capacitors discharge through the load (and charging resistors). At some point, the spark gaps stop conducting and the high voltage supply begins charging the capacitors again [19].

![Spark over occur in Marx generator circuit](image)

Figure 2.9: Spark over occur in Marx generator circuit [19]

Note that the less resistance there is between the capacitor and the charging power supply, the faster it will charge. Thus, in this design, those closer to the power supply will charge quicker than those farther away. If the generator is allowed to charge long enough, all capacitors will attain the same voltage.

2.9 Lightning Impulse voltage

Schon [20] in his book explain that the electrical strength of high-voltage apparatus against external over voltages that can appear in power supply system due to lightning strokes is tested with lightning impulse voltages. A standard full lightning impulse voltage rises to its peak value \( u \) in less than a few microseconds and falls, appreciably slower, ultimately back to zero (Figure 3-9). The rising part of the impulse voltage is referred to as the front, the maximum as the peak and the decreasing part as the tail. The waveform can be represented approximately by superposition of two exponential functions with differing time constants [21].
For characterizing a full impulse voltage, numerical values of front times and times to half-value in microseconds are introduced as symbols. The standard 1.2/50 lightning impulse voltage has accordingly a front time $T_1 = 1.2 \, \mu s$ and a time to half-value $T_2 = 50 \, \mu s$ [22]. Figure 2-9 shows the impulse parameters for smooth waveforms in which the peak value is equal to the value of the test voltage. In testing practice, however, an overshoot or oscillation could be superposed on the peak of the impulse voltage; depending on its duration or frequency, it can subject the test object to varying degrees of stressing. The impulse parameters are therefore based, as per definition, on a fictitious test voltage curve which is calculated from the recorded data of the lightning impulse voltage applying special evaluation procedures. Making use of appropriate software, it is then possible to adopt a uniform. The front time ($T_1$) and the time to half-value ($T_2$) are defined in accordance with the standard.

**Standard lightning impulse**

- Front time $T_1 = 1.2 \, \mu s \pm 30\%$
- Time to half-value $T_2 = 50 \, \mu s \pm 20\%$
2.10 Electrode Arrangement for Measurement of Breakdown Voltage

Sankar [23] in his thesis title’s Breakdown Voltage of Insulating Material explain a various types of electrode arrangements and circuits for measurement of lightning impulse voltages that was already experimental before. These are (i) Sphere-Sphere (ii) Sphere-Plate (iii) Rod-Rod (iv) Rod-Plate (v) Plate-Plate

2.10.1 Sphere-sphere

Two identical metallic spheres are separated by certain distance form a sphere gap. Also, the gap length between the spheres should not exceed a sphere radius. If these conditions are satisfied and the specifications regarding the shape, mounting, clearances of the spheres are met, the results obtained by the use of sphere gaps are reliable to within ±3%. The vertical sphere-sphere gap arrangement can be simplified as schematic diagram shown in figure 2-11 on next page.

Figure 2.11: Vertical sphere gap schematic diagram [23]
2.10.2 Sphere-Plate

A sphere-plane electrode system was designed and used for the measure the breakdown voltage and electric field in all types of insulating materials. This electrode arrangement is considered as a non-uniform field because the surfaces of both the electrodes are not similar. The sphere-plate electrode arrangement is show in Figure 2-12.

![Figure 2.12: Sphere-Plate electrode arrangement [23]](image)

2.10.3 Rod-Rod

Rod gap is used to measure the peak values of power frequency alternating voltages, direct voltages and impulse voltages. The gap usually consists of two square rod electrodes square in section at their end and are mounted on insulating stands so that a length of rod equal or greater than one half of the gap spacing overhangs the inner edge of the support. The breakdown voltages as found in different gap lengths as well as any atmospheric conditions also. The breakdown voltage for the same spacing and the uncertainties associated with the influence of humidity, rod gaps are
no longer used for measurement of AC or impulse voltages. Rod-Rod electrode arrangement is given in the Figure 2-13.

![Figure 2.13: Rod-rod electrode arrangement](image)

2.10.4 Rod-Plate

In this arrangement the ground effect also affects the breakdown voltage of the rod-plate air gaps but in a quite different way than the Polarity Effect. The values of the breakdown voltage depend on the maximum value of the field strength in the gap between the electrodes, as well as the corona leakage current through the gap. According to the Polarity Effect the breakdown voltage is considerably higher in the arrangement with negative polarity on the rod because of the intensive corona effects. The ground effect the breakdown voltage is higher in the arrangement with the rod grounded because the maximum value of the field strength is lower. The rod-plate electrode arrangement is displayed in Figure 2-14.
2.10.5 Plate-Plate

The plate-plate electrode arrangement is also called as uniform field spark gap. These gaps provide accuracy to within 0.2% for alternating voltage measurements an appreciable improvement as compared with the equivalent sphere gap arrangement. The advantages of this electrode arrangement are no influence of nearby earthed objects, no polarity effect. However, the disadvantages are very accurate mechanical finish of the electrode is required, Careful parallel alignment of the two electrodes and Influence of dust brings in erratic breakdown of the gap. This is much more serious in these gaps as compared with sphere gaps as the highly stressed electrode areas become much larger. Hence, a uniform field gap is normally not used for high voltage measurements. Plate-Plate electrode arrangement is shown in the Figure 2-15.
2.11 Application of breakdown voltage

We are known that the high voltage power equipment is mainly subjected to spark over voltage. Lightning strikes, spark over discharge, flashover via insulator, lightning impulse and electrical breakdown fundamental are significant to high power equipment characteristic. And also a protective device (especially for HT equipment) are very related to air gap breakdown study, especially to determine the safe clearance required for proper insulation level. There are so many examples of equipment that related to air breakdown fundamental.

A spark plug is an ignition device that uses a spark gap to initiate combustion. The heat of the ionization trail, but more importantly, UV radiation and hot free electrons (both cause the formation of reactive free radicals) ignite a fuel-air mixture inside an internal combustion engine, or a burner in a furnace, oven, or stove. In protective devices, spark gaps are frequently used to prevent voltage surges from damaging equipment. Spark gaps are used in high-voltage switches, large power transformers, in power plants and electrical substations. Here, a Jacob's ladder on top of the switch will pull the arc apart and so extinguish it.
CHAPTER 3

METHODOLOGY

3.1 Circuit setup and component function

The project is started with the experimental setup to get the standard impulse voltage. This lightning impulse voltage is ensuring to follow the standard of BS EN 60060-1:2010. The procedure of this experiment follows the TERCO catalogue documentation. The figure 3-1 shows the schematic of the experimental setup for generating the lightning impulse voltage.

To conduct the air breakdown test using standard point-sphere electrode in the high voltage laboratory the list for all equipment and apparatus that’s will be used is shown in table 3-1.
Table 3.1: List equipment use for measure lightning impulse voltage

<table>
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<th>COMPONENT DESCRIPTION</th>
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<th>QUANTITY</th>
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<td>HV Test Transformer</td>
<td>HV9105</td>
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</tr>
<tr>
<td>Control Desk</td>
<td>HV9103</td>
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<tr>
<td>Smoothing Capacitor</td>
<td>HV9112</td>
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<tr>
<td>Load Capacitor</td>
<td>HV9120</td>
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</tr>
<tr>
<td>Silicon Rectifier</td>
<td>HV9111</td>
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<tr>
<td>Measuring Resistor</td>
<td>HV9113</td>
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<tr>
<td>Charging Resistor</td>
<td>HV9121</td>
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</tr>
<tr>
<td>Wavefront Resistor</td>
<td>HV9122</td>
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</tr>
<tr>
<td>Wavetail Resistor</td>
<td>HV9123</td>
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</tr>
<tr>
<td>Sphere Gap</td>
<td>HV9125</td>
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<tr>
<td>Drive for sphere gap</td>
<td>HV9126</td>
<td>1</td>
</tr>
<tr>
<td>Insulating Rod</td>
<td>HV9124</td>
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<tr>
<td>Connecting Rod</td>
<td>HV9108</td>
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<tr>
<td>Connecting cup</td>
<td>HV9109</td>
<td>7</td>
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<td>Floor Pedestal</td>
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<td>Spacer Bar</td>
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<td>Electrode</td>
<td>HV9138</td>
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<tr>
<td>Earthing Switch</td>
<td>HV9114</td>
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<tr>
<td>Earthing Rod</td>
<td>HV9107</td>
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<td>DC Voltmeter</td>
<td>HV9151</td>
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<td>Impulse Peak voltmeter</td>
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<td>Low Voltage Divider</td>
<td>HV9130</td>
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<tr>
<td>Measuring Spark Gap</td>
<td>HV9133</td>
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<tr>
<td>Spacer Bar (for HV9133)</td>
<td>HV9118</td>
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Figure 3.1: Circuit setup for generation impulse voltage

The single stage impulse voltages circuits be using can be simplify by block diagram as shown in figure 3-2. Figure 3-3 shows the single stage impulse voltage test set-up using for this experiment.

Figure 3.2: Block diagram for lightning impulse voltage
The operation of the circuit can be understood with aided of block diagram as shown in figure 3-2. The transformers with labelled HV9105 will step up a standard 240V AC voltage to produce AC high voltage. This transformer consists of three windings with insulating shell and top and bottom corona free aluminium shielding electrodes. The insulation cylinder is made of epoxy resin with glass fibre reinforcement and coated with anti-tracking varnish. The output AC high voltage from the transformer will be rectified to produce High DC voltage by using a silicon rectifier labeled HV9111. The figure 3-4 and 3-5 show the test transformer and silicon rectifier that use in this setup respectively.
The DC voltage produced before will go through the charging resistor HV9121. The function of charging resistor is for multistage impulse voltage and as a current limiting resistor in a DC voltage generation. The capacitor HV9112 will be charged with DC voltage supplied, and connected series to sphere gap it are able to generate the impulse voltage. The value of this DC voltage charging a capacitor will be measured by ‘measuring resistor HV9113’. The data of this voltage is connected to control panel HV9103 for the monitoring process. By controlling the value of DC
voltage applied to capacitor, the value of impulse voltage will produce can be limited. The figure 3-6 and 3-7 shows the charging resistor HV9121, Impulse capacitor HV9112 and measuring resistor HV9113 respectively.

![Figure 3.6: Charging resistor HV9121](image1)

Figure 3.6: Charging resistor HV9121

![Figure 3.7: Measuring resistor HV9113 (left) and Impulse capacitor HV9112 (right)](image2)

Figure 3.7: Measuring resistor HV9113 (left) and Impulse capacitor HV9112 (right)

The sphere gap HV9125 is the most important part of generating the impulse voltage. When the high DC voltage is supplied to capacitor (HV9112), it will charge and the amount of voltage will increase. The gap between sphere cause the current can’t flow through the circuit. This situation is causing the capacitor keep charging until it reach the enough energy (voltage and current) and it will jump over (breakdown) the gap to flowing into the load. This phenomenon is called impulse voltage and the value of impulse voltage is measured by ‘load capacitor HV9120’.
REFERENCES